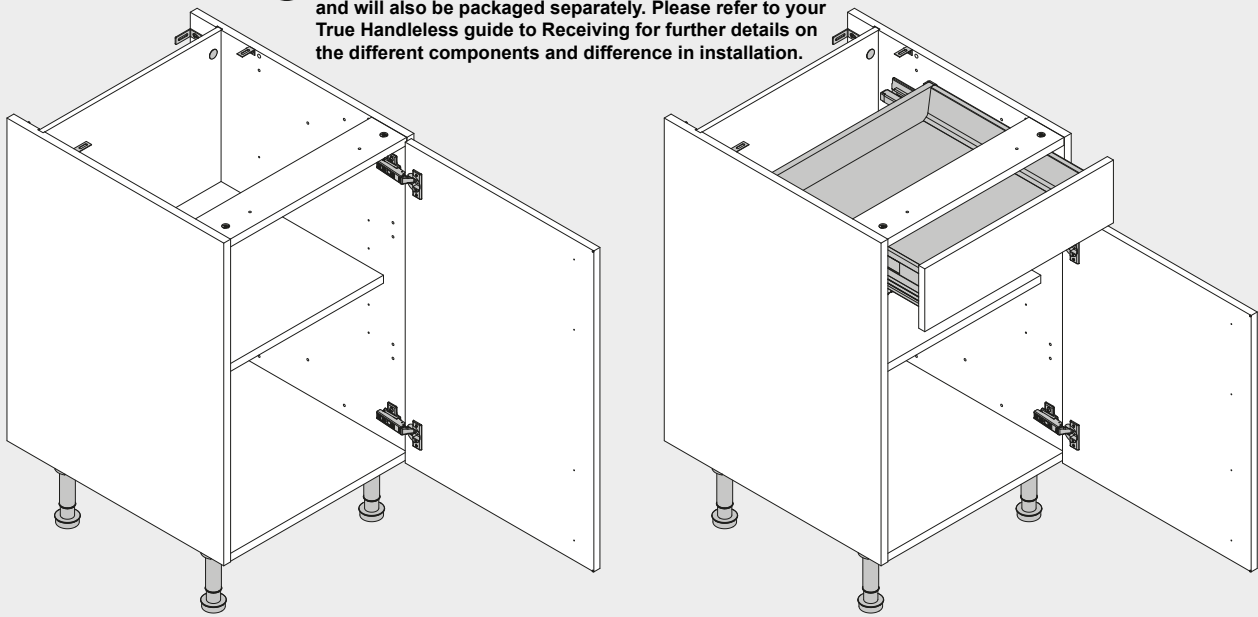


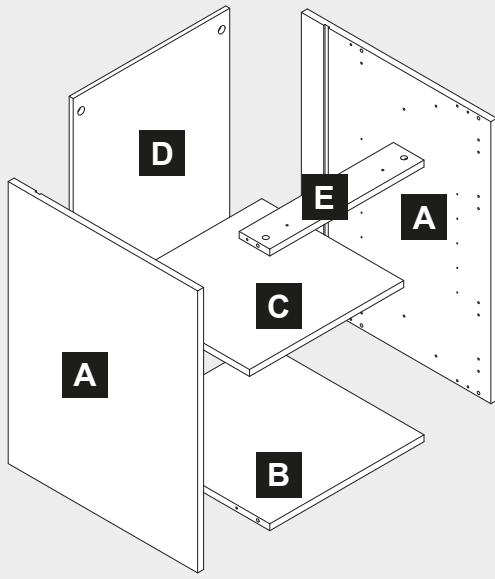
300, 400, 450, 500 and 600 Base Unit Assembly

TH

Note: If fitting a "True Handleless" kitchen, some components will differ to those shown in this instruction and will also be packaged separately. Please refer to your True Handleless guide to Receiving for further details on the different components and difference in installation.



Components



Important Information - True Handleless Kitchens Installers: See Note Above TH

Caution: Some pieces of hardware could be hazardous to small children. Keep all these items out of reach and do not leave children unattended in the assembly area.

Please read these instructions carefully before proceeding. Refer to the Guide to Receiving and Installing your Kitchen booklet for further information.

Note: Due to variation in wall conditions no screws are supplied for fixing the units to the wall. If in doubt consult an expert. Assemble the unit on a clean solid work surface.

In the interest of continuing improvements we reserve the right to amend or adjust the specifications without prior notice. Errors and omissions excepted.

These units may be fitted with a drawer system. The drawers are supplied separately. These instructions show the runner positions for the drawer system.

Follow the instructions supplied with the drawers for drawerbox assembly.

Every effort has been made to ensure that this product leaves the factory in perfect condition. In the unlikely event that an item is damaged or incorrect, please contact the customer services department.



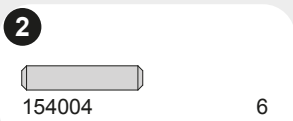
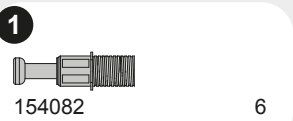
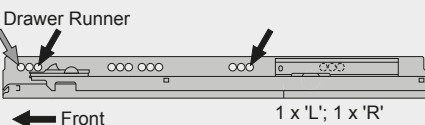
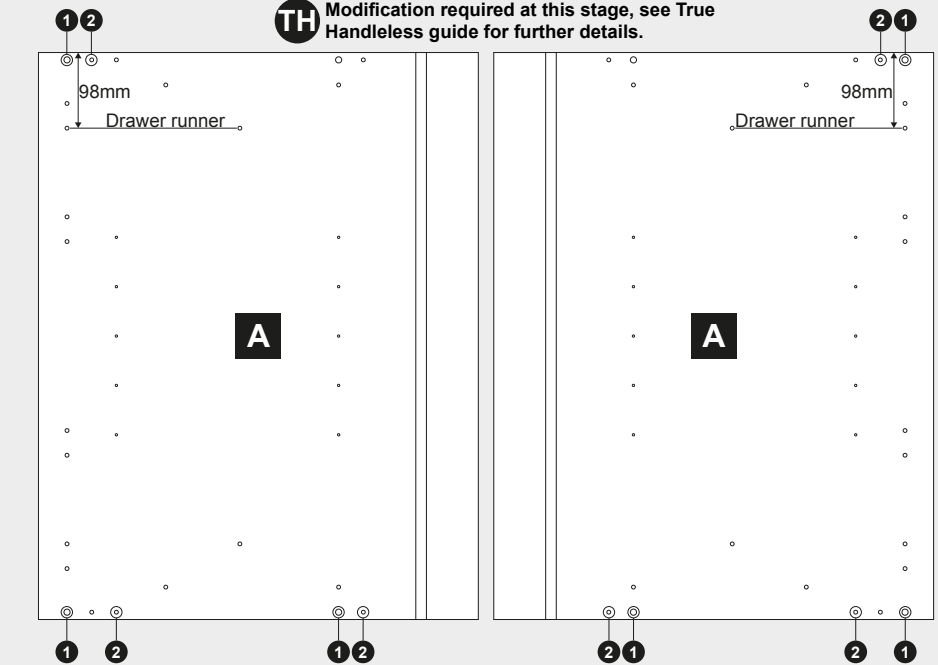
Note - Fitting Handles: (1) Decide where you are going to position each handle to maintain symmetry around your kitchen. (2) Measure the handle centres and mark off each door/drawer position. (3) Drill through the door/drawer using a fine drill (<2.5mm), then drill back from the rear face using a 4.5mm drill. (4) Attach with the fixings provided with your handle.

Ref. No.	Item	Quantity	Ref. No.	Item	Quantity	Ref. No.	Item	Quantity	Tools Required
150101	3.5x12mm	10	154027	Corner bracket	4	152401	Drawer runner bracket	4	Drill G-Clamp (pair) Medium Crosshead Screwdriver Hammer Large Flathead Screwdriver Tape Measure Spirit Level Bradawl
150202	4x12mm	8/12	154068	L-shaped bracket	4/6	152418	Drawer runner bracket	4	
150201	4x15mm	16	154047	L-shaped bracket	2	152402	Drawer runner bracket	2	
150199	4.5x45mm	2	152181	Drawer runner bracket	2	152148	Drawer runner bracket	2	
154082	Drawer runner bracket	6	152162	Drawer runner bracket	2	151500	Drawer runner bracket	2	
154085	Drawer runner bracket	6							
154004	Drawer runner bracket	6							
150308	Drawer runner bracket	2							
150309	Drawer runner bracket	2							

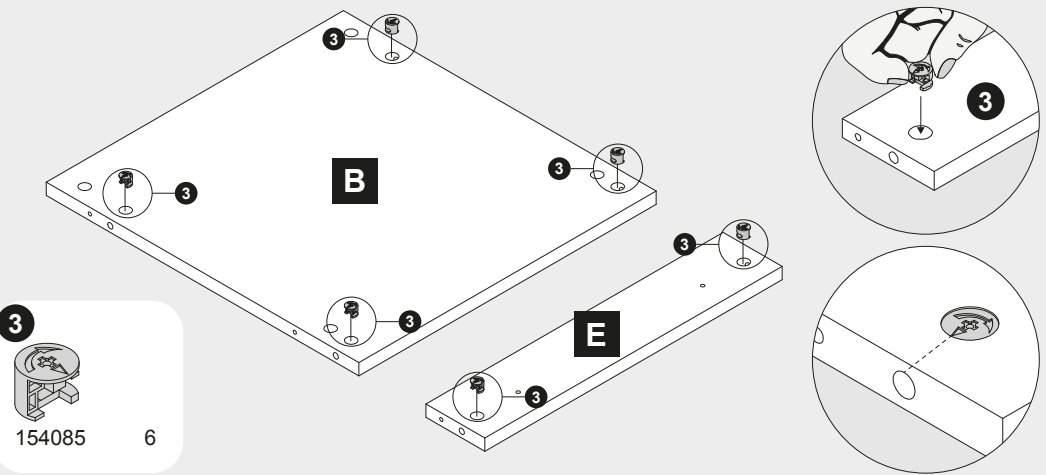
1 — 2 Assembly Instructions

TH

Modification required at this stage, see True Handleless guide for further details.



3



4 — 5

