



www.mud-busters.com

Email us for digital instructions: Mudbusters@gracemfg.com

Thank you for purchasing MudBuster's fender flares **for the Honda Pioneer 1000-3!** We manufacture the best-selling fender flare kits for UTVs and side by sides! All MudBusters products are made in the USA, and these fender flares are manufactured from high-quality American made material. Your new extended fenders are designed to deflect debris and reduce the amount of mud that typically gets thrown from the tires into unwanted areas. They can withstand a lot of abuse, but they are not designed for crash protection, absorbing impacts, rollovers, or uprooting trees. If you have an accident or if you happen to damage your fenders, order discounted replacement fenders by phone (for existing customers only). Unlike other manufacturers, you do not have to buy a complete set if you damage just one fender.

IMPORTANT:

Some of the images in the instructions below may differ from the actual product. In our continual effort to increase customer satisfaction, we may change the style, material, and/or hardware to serve you better. If your fenders get slightly distorted while in transit, apply pressure to the distorted areas to straighten them out before installation.

Use caution when drilling into the factory panels of your vehicle. Make sure that you do not penetrate the surrounding parts or the chassis (unless instructed). Self-tapping screws and push rivets are included as an effective and easy way to fasten the fender flares to your machine. However, you can use other methods of securing our extended fenders to your vehicle as well (i.e., rivets, misc. hardware, etc.). Remember, it may be helpful to have a friend assist you with the installation.

Unboxing:

Carefully open your package from the box's top (or bottom) by removing the staples with a flat-head screwdriver or pliers. Slide the fenders out of the box and make sure that any staples do not scratch your fenders. MudBusters are formed to fit your machine but shipped in a narrow box. You may find it necessary to apply pressure and re-bend some of your fenders for a better fit. Don't worry, they're very durable and will not break from re-shaping them!

Note: Using a larger drill bit may allow the fender to come off when riding! The rivets need to be a tight fit to secure the fender flare to the fender. We recommend a 21/64" drill bit.

Note: Max coverage set shown. Smaller sets (Mud-Lite, or Race-Lite) may have less hardware in the front of the front fender or the lower front of the rear fender than pictured. In these cases, it may be helpful to use the rear mounting locations first for installation ease.

Thank you for your business!

Please send us pictures and/or videos of your vehicle with MudBusters installed to our Facebook page
<https://www.facebook.com/UTVMudbusters/>
#utvmudbusters.com

or email us via mudbusters@gracemfg.com

We may feature your ride on our website, social media, Amazon and/or eBay!

For technical assistance or product inquiries, please call us at:
1-844-MUD-FLAPS or 844-683-3527
Hours: Mon-Fri 8-4 MST

⚠ WARNING

This product can expose you to chemicals, including phthalates which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more info, go to www.p65Warnings.ca.gov

Installation Instructions

Honda Pioneer 1000-3

Upper Rear Fender Flare Installation

- 1) Place the dump bed into the upright position.
- 2) Place the upper rear fender flare under the dump bed and insert the slotted portion of the inner fender above the sub-frame as shown (**Figure 1**)
- 3) Determine how much fender coverage you need on the outside of the vehicle.
- 4) Drill a 1/4" hole from under the dump bed through the slotted holes circled in the picture.

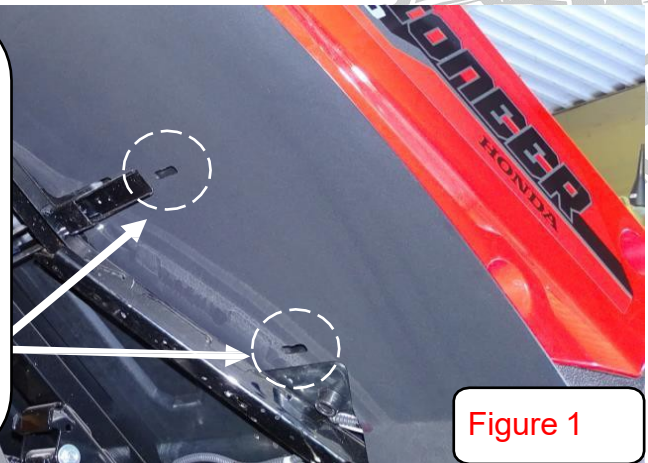


Figure 1

5) Insert (1) 1" bolt with a washer from the top of the dump bed into the holes that you just drilled (**Figure 2**).

6) From underneath the dump bed, add a washer to each 1" bolt and a lock-nut to secure them. (leave the hardware loose for the next steps)

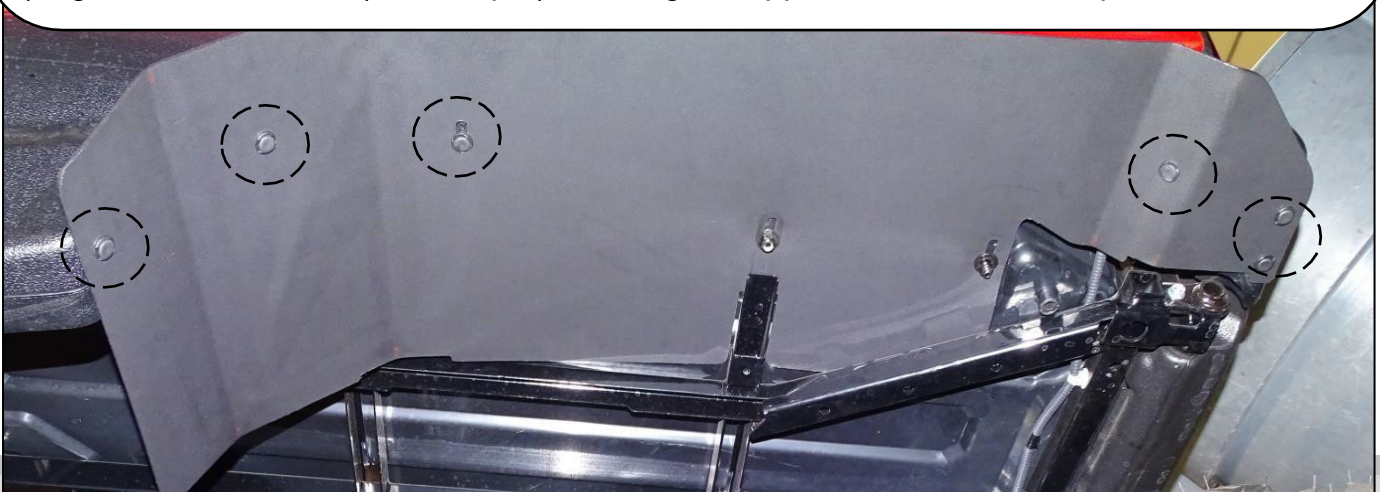


Figure 2

7) After you have determined how much coverage you need on the outside of the vehicle, drill the remaining 5 holes with a 5/16 drill bit. *Note: we recommend that the fender does not stick out further than the tread on the tire's sidewall.

8) Insert a push-rivet into each of the 5/16 holes. *Note: if you drill larger holes, the rivets may work their way out of the hole over time or become too loose to properly secure the fender. If this happens, self-tapping screws or riv-nuts can be used as an alternative. Additional rivets can also be added for additional support

9) Tighten the lock-nuts (from step 6) securing the upper fender to the dump-bed.



Installation Instructions

Honda Pioneer 1000-3

Lower Rear Fender Flare Installation

- 10) Place the dump bed into the upright position.
- 11) Locate the tab in **Figure 4**.
- 12) Using a file or a razor knife, carefully cut the tab off so the outer plastic edge is straight.



Figure 3

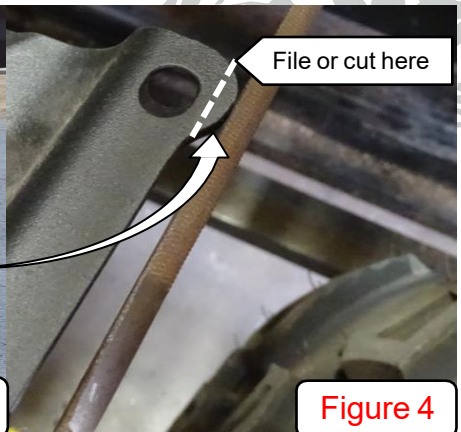


Figure 4

- 13) Remove the outer factory M8 bolt in **Figure 5**.
- 14) Replace this bolt with the longer M8 bolt provided in the kit. Add a washer to the bolt and then slip it through the slot on the backside of the inner fender. Then add another washer, an M8 spacer, and then finger tighten the bolt.

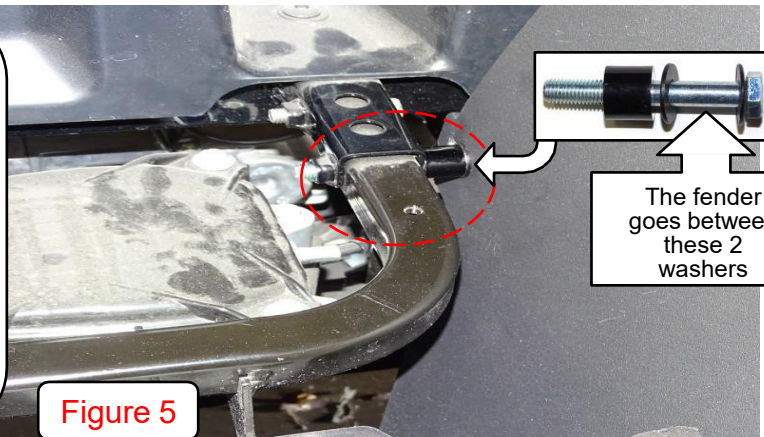


Figure 5

- 15) Place the lower fender against the filed edge as shown in Figures 6 & 7.
- 16) Determine the amount of coverage you require.
- 17) Carefully drill the mounting holes with a 1/4" bit.
- 18) Insert (1) 1-1/4" bolt with a washer on both sides, a small spacer in the middle, and a lock-nut



Figure 6



Figure 7

Installation Instructions

Honda Pioneer 1000-3

Short Front Fender Flare Installation

Note: The front fenders included in this kit can be installed on your vehicle with or without Honda's front over-fenders, but they are only adjustable when installed with over-fenders.



1) Determine how much coverage you need on the outside of your fender. In Figure 8, we're installing the fender flares onto a factory width vehicle, so we require very little side coverage.

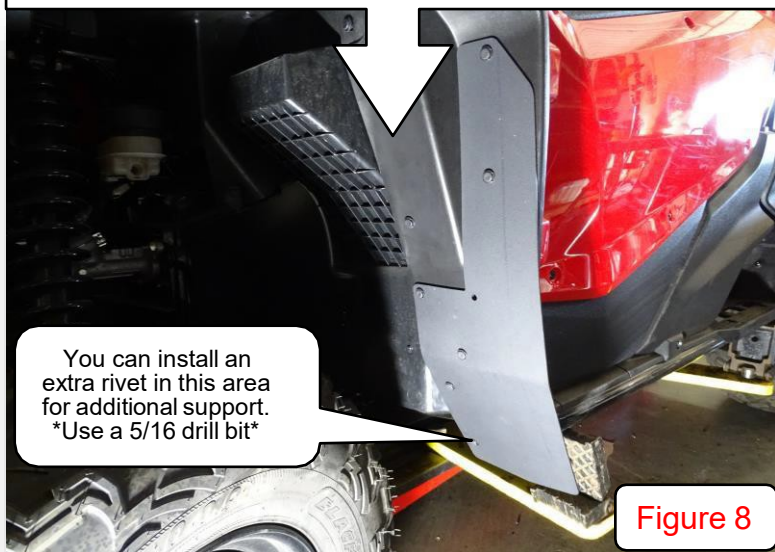


Figure 8

Move the fender in or out to suit your needs. You may want to install your fenders like this if you have wheels spacers or aftermarket wheels and tires.



2) Once the fender is in position, use the holes on the fender as a guide to drill through the factory fenders. Using a 5/16 drill bit and a cordless drill, drill out the holes and insert a plastic rivet into each hole. If you wish to take off the fenders in the future, the plastic rivets used for the installation can be inserted to plug the holes.



Installation Instructions

Honda Pioneer 1000-3

Standard Front Fender Flare Installation

1) Remove the plastic rivets shown in Figure 9, place the fender flare against the factory fender, and re-insert the rivets.

2) Use a cordless drill and a 5/16 drill bit to drill the remaining holes in the factory fender by using the fender flare as a template.

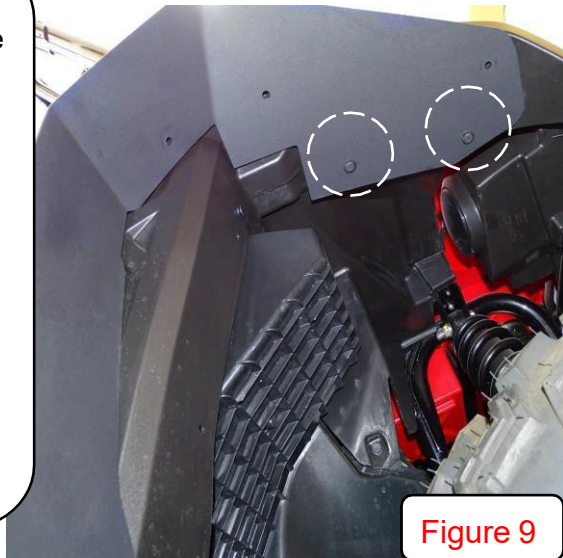


Figure 9



*Note: Additional rivets can be used or standard hardware for additional support

Hardware Included

Front Hardware List

- 18 – Plastic Rivets (Standard Fenders)
- 14 – Plastic Rivets (Short Fenders)

Rear Hardware List

- 4 -- 1" bolts
- 4 -- 1-1/4" bolts
- 16 – Washers
- 8 – Lock-nuts
- 4 – Small Spacers
- 2 – Large Spacers
- 2 – M8 Bolts
- 12 – Plastic Rivets