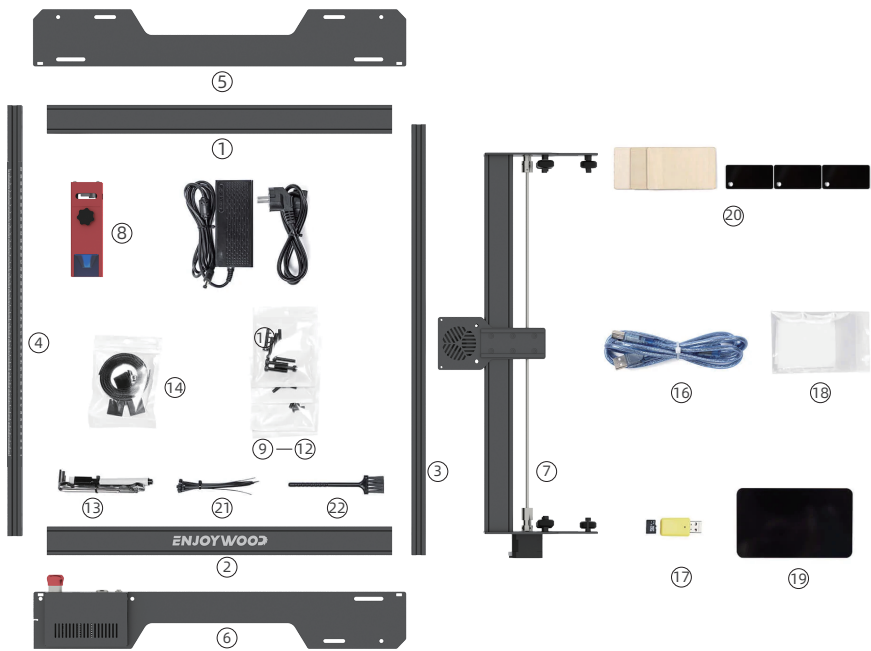
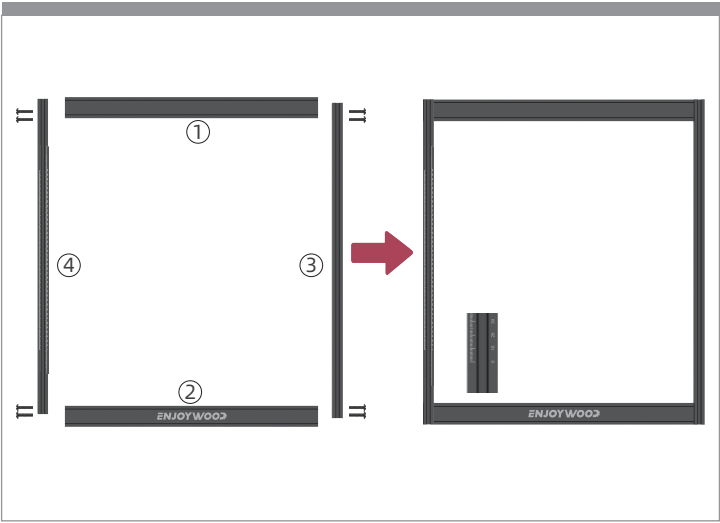




- | | |
|--------------------|-----------------------|
| ① UP-X | ⑫ 4× T NUTS |
| ② DOWN-X | ⑬ 1× WRENCH |
| ③ RIGHT-Y | ⑭ 2× ROLLER BELT |
| ④ LEFT-Y | ⑮ 1× POWER PLUG |
| ⑤ UP-STAND | ⑯ 1× PC CONNECT CABLE |
| ⑥ DOWN-STAND | ⑰ 1× TF CARD |
| ⑦ X-AXIS | ⑱ 1×DUST-FREE CLOTH |
| ⑧ LASER MOUDLE | ⑲ 1×FOCUS BOARD |
| ⑨ 7× M5*25MM SCREW | ⑳ ENGRAVER MATERIAL |
| ⑩ 7× M5*i4MM SCREW | ㉑ NYLON ROPE |
| ⑪ 5× M5*6 SCREW | ㉒ CLEANING BRUSH |

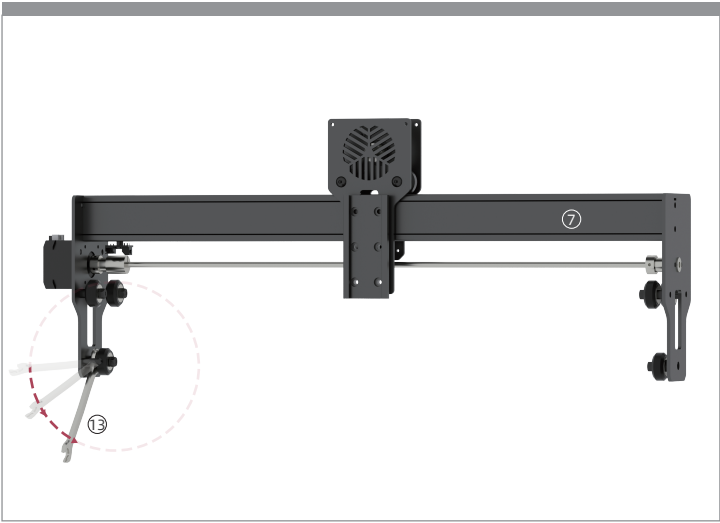
STEP 1
FRAME INSTALL

- ①+②+③+④
⑨ 8PCS M5*25 SCREW



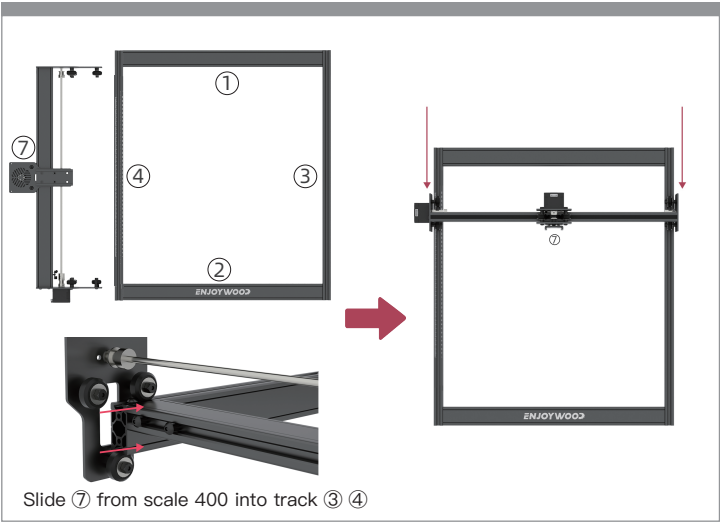
STEP 2
ADJUST THE WHEEL TO LOSE

- ⑦ X-AXIS
⑬ WRENCH



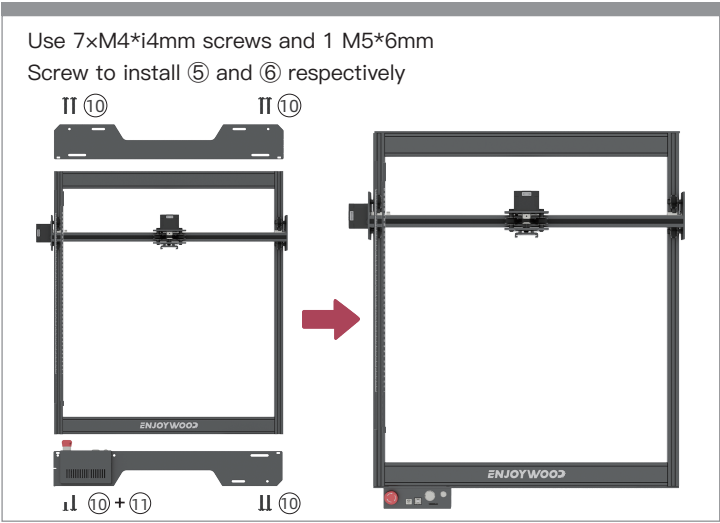
STEP 3
X-AXIS INSTALL

- ⑦ X-AXIS



STEP 4
STAND INSTALL

- ⑤ UP-STAND
⑥ DOWN-STAND
⑩ 7 × M4*i4MM SCREW
⑪ 1 × M5*6MM SCREW



STEP 5
ROLLER BELT INSTALL

- ⑪ 4× M5*6 SCREW
- ⑫ 4× T NUTS
- ⑭ 2× ROLLER BELT

⑭ The sawtooth side is downward, inserted from the small holes at the left and right ends of ⑤ or ⑥. When the belt slides into the track and passes the pulley, it is wound as shown in the picture

Fixing the belt: put ⑫ into the ③ and ④ chute. Fix ⑫ with 4xm5*6mm screws, so as to compress the belt

STEP 6
LASER MOUDLE

- ⑧LASER MOUDLE

Put ⑧ along the chute in the middle of ⑦,and fix ⑧ with the t nut on ⑧

STEP 7
LINE CONNECTION

From top to bottom,1-6 ports Connect as shown in the figure

①Port 1 is connected to the laser module
②X-axis motor 1
③X-axis lower port
④X-axis motor 2
⑤Left-Y axis lower port

Finish!

Use ENJOYWOOD CEL-E10 starts to create your works!

