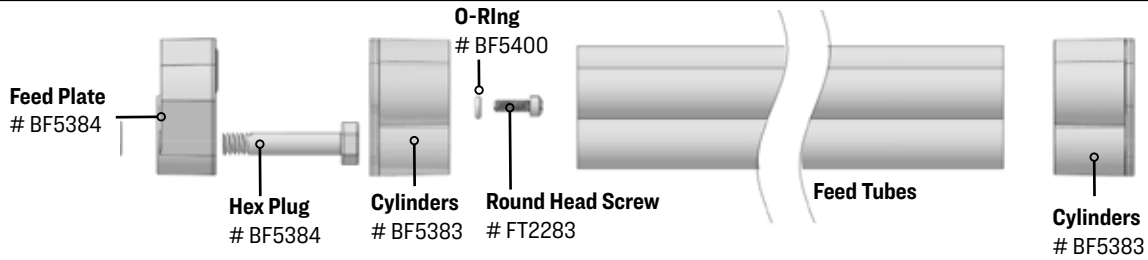


See **CONFIGURE INLINE BULLET FEED KIT** section below if you are installing onto progressive press. APP and Deluxe APP press users, see page 2 **APP PRESS BULLET FEED MAGAZINE SETUP**.



CONFIGURE INLINE BULLET FEED KIT

① Confirm proper feed tubes are installed

MAGAZINE SIZE	CALIBER	TUBE OD	TUBE ID	COLOR
SMALL	22CAL	.323"	.240"	YELLOW
SMALL	26CAL	.323"	.269"	CLEAR
MEDIUM	30CAL	.445"	.355"	YELLOW
MEDIUM	35CAL	.445"	.391"	CLEAR
LARGE	40 & 45 CAL	.562"	.478"	CLEAR

Select appropriate magazine size by passing your bullet through or using size chart left. Choose the smallest magazine that the bullet will flow through unrestricted.

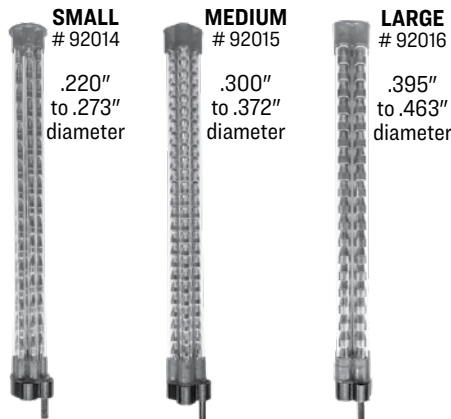
To change tubes, remove top magazine cylinder and tubes. Install correct tubes and replace top magazine cylinder.

ADDITIONAL MAGAZINES

Keep extra mags on hand for a quick swap when empty.

VALUE BUNDLE

All three sizes
92013

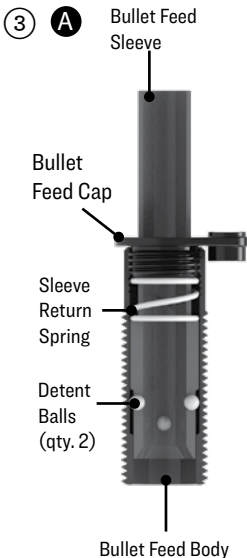


② Preload Magazines

Turn cylinder out of register with feed plate. Fill with bullets, base down.



Feed bullets base side down



A) Configure Inline bullet feed die (See caliber specific instruction sheet for setup instructions)

B) Install on Inline bullet feed die
Slide feed plate onto bullet feed sleeve with locator pin engaging the hole on bullet feed cap. Turn into register and start feeding!



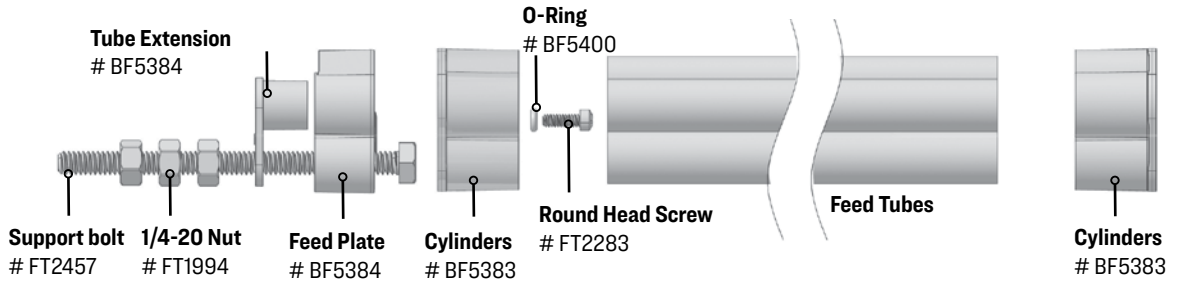
④ Indexing magazine cylinders

When bullet level is depleted, rotate cylinder clockwise to advance to next tube.



APP PRESS BULLET FEED MAGAZINE SETUP

7/16" wrench required



1 Confirm proper feed tubes are installed

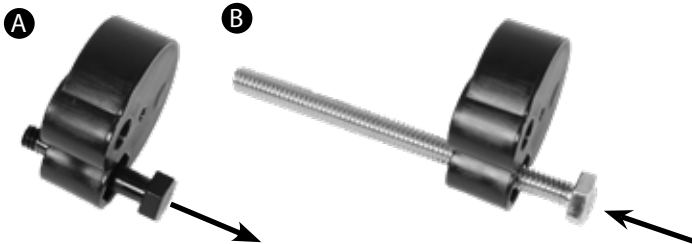
MAGAZINE SIZE	CALIBER	TUBE OD	TUBE ID	COLOR
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LARGE	40 & 45 CAL	.562"	.478"	CLEAR

To change tubes, remove top magazine cylinder and tubes. Install correct tubes and replace top magazine cylinder.

Select appropriate magazine size by passing your bullet through or using size chart above. Choose the smallest magazine that the bullet will flow through unrestricted.

3 Change Hex Plug for tube support bolt

- A) Remove Hex Plug from feed plate.
- B) Install 1/4-20 x 3 1/2" bolt into bullet feed plate. *Can be ordered using qty. 1 # FT2457 and qty. 3 # FT1994 or taken from existing APP case feeder.



5 Reassemble magazine

- A) Install the 6-32 x 5/8" round head screw through cylinder into feed plate.
- B) Install the appropriate tubes. (see chart above)
- C) Install top cylinder.



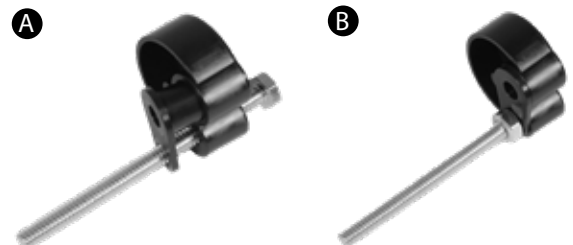
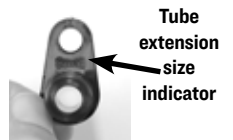
2 Disassemble magazine

- A) Remove top cylinder and tubes.
- B) Remove 6-32 x 5/8" round head screw that retains bullet feed magazine cylinder to bullet feed plate.
- C) Set screw and cylinders aside, will need for step 5.



4 Configure for APP bullet feeding

- A) Select the tube extension that allows your bullet to freely pass through. Slide onto 3 1/2" bolt and into feed plate.
- B) Secure tube extension with 1/4-20" nut, tighten with 7/16" wrench.



6 Install Tube Support in APP

Find detailed, step by step, guide on page 4 and 5 of your APP instructions.



Digital APP instructions



7 Load bullets nose first



INVERTED FILLING

If you intend to mount magazine in this orientation you will need to purchase

92022 APP TUBE RETAINER & CAP

