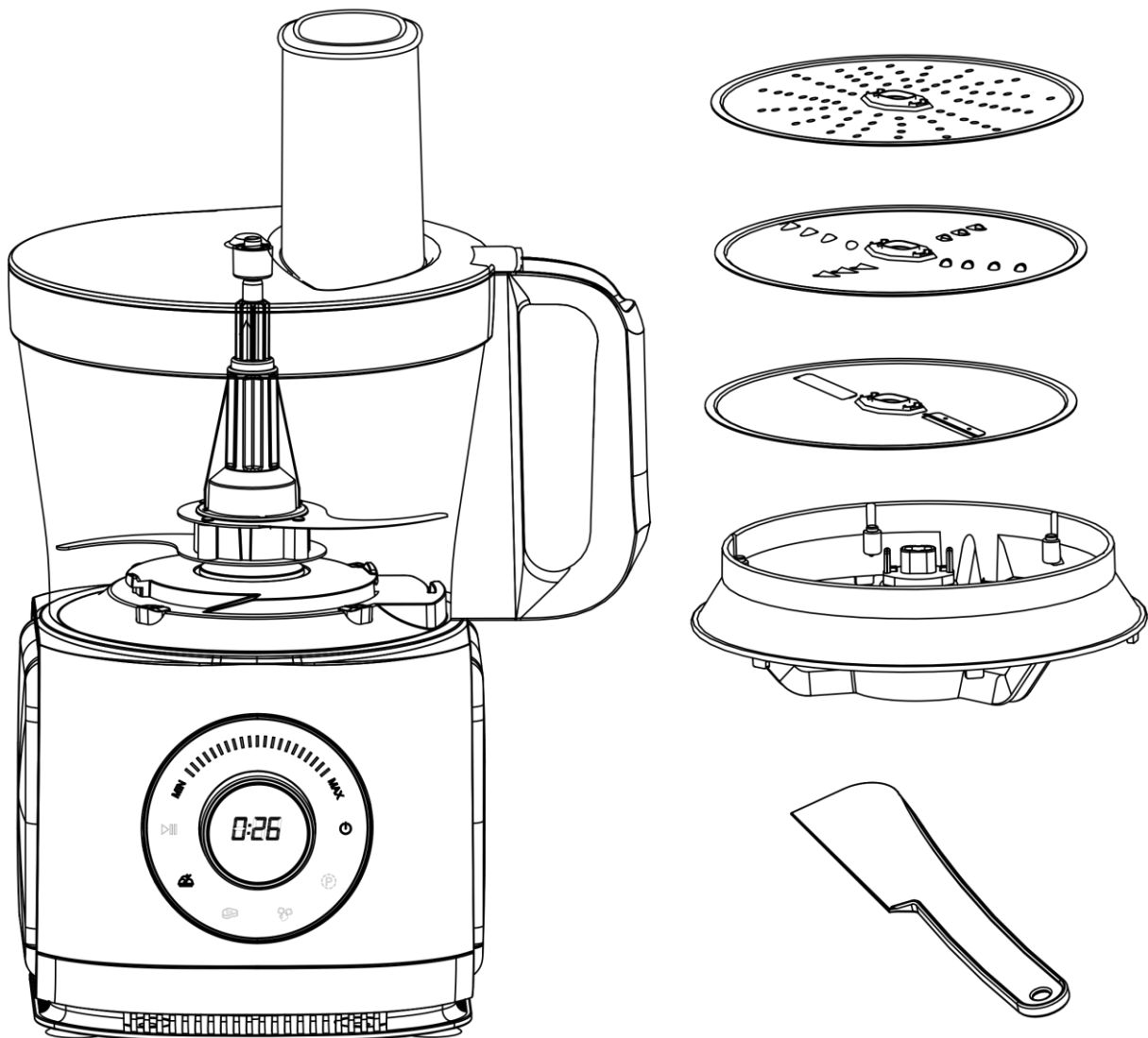


Instruction manual

FP416A DIGITAL FOOD PROCESSOR



TECHNICAL SPECIFICATION

Model: FP416A

Voltage: 120V~60HZ

Rated power: 1000W

Processing bowl capacity: 3.5L (2.0 L rated)



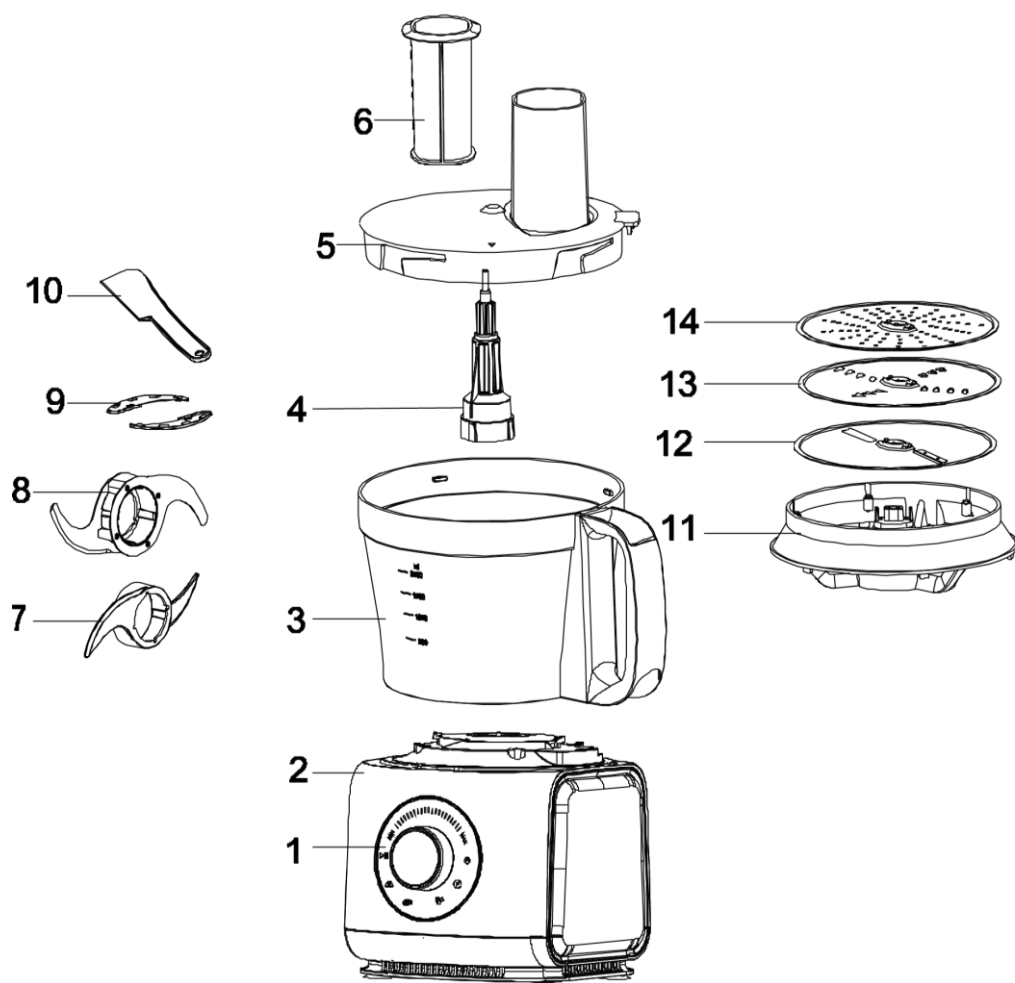
SAFETY PRECAUTION

When using electrical appliances, basic safety precaution must always be followed:

1. Carefully read all instructions before operating and save for future reference.
2. This appliance is for normal household use only.
3. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
4. Young children must be supervised to ensure that they do not play with the appliance.
5. If the supply cord is damaged, it must be replaced before further use by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
6. This appliance includes a safety switch which prevents operation unless the accessories are securely installed.
7. The temperature of accessible surfaces may be high when the appliance is operating.
8. To protect against risk of electric shock, fire or personal injury, do not immerse power cord, plug or motor base in water or any form of liquid.
9. Unplug when it is not in use and before cleaning.
10. Do not immerse Motor Base in water, neither rinse it under tap water.
11. Do not push food with fingers, or other objects (like knives), always use the enclosed pusher for feeding food.
12. Be extremely careful when handling blades and inserts, especially while assembling and disassembling, and cleaning after use. Blades are very sharp.
13. Do not let power cord hang over the edge of a table or counter, or touch any hot surface
14. Do not place the appliance near a gas outlet, electric burner, or heated oven.
15. Please wait till all the components stop running before unplugging the power cord and taking off the processing bowl.
16. Ensure the capacities shown in the Specifications section are not exceeded.
17. Always use a reliable earthed power supply to operate the appliance.
18. The appliances are not intended to be operated by means of an external timer or separate remote-control system.



PACKAGE CONTENTS



1. Rotary switch	2. Motor base
3. Processing bowl	4. Driving shaft
5. Bowl cover	6. Pusher
7. Doughing blade	8. Chopping blade
9. Blade cover	10. Spatula
11. Disc holder	12. Slicing blade disc
13. Shredding blade disc	14. Mashing blade disc



INSTALLATION

1. Position the motor base(2) on the flat and dry board.
2. Position the processing bowl(3) onto motor base, turn clockwise to make it fixed firmly.
3. Place the driving shaft(4) onto the rotor inside the bowl, seat it vertically.
4. Take the blade you need. For example, when using the chopping blade(8) , just seat it in driving shaft(4); When using slicing, shredding or mashing blades, please fix it on blade disc holder (11) first, then seat the blade disc holder(11) in driving shaft(4).

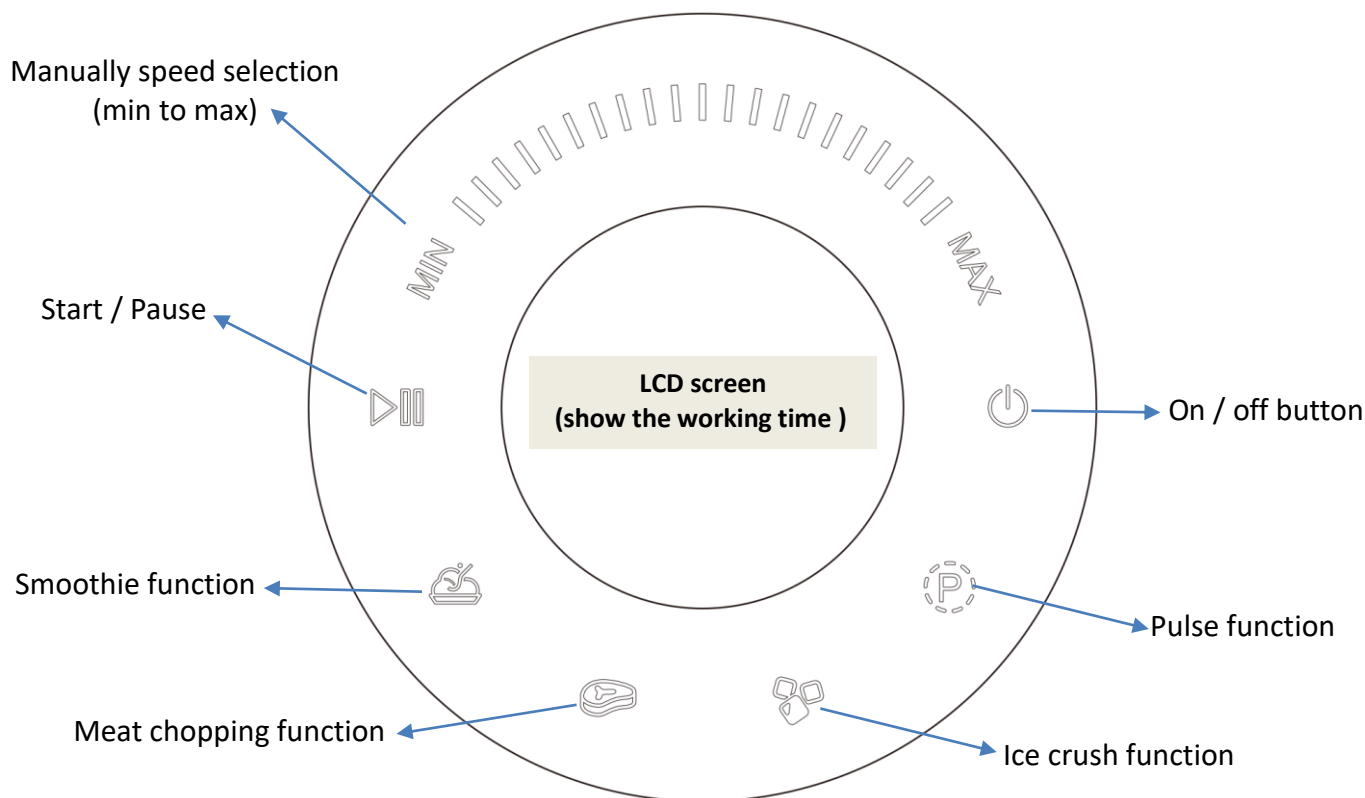
Attention; only one blade disc can be used every time.

5. Put the food into the processing bowl(3) and then close the bowl cover(5) while using the chopping blade(8) and doughing blade (7). When using slicing, shredding or mashing blades, make sure to lock the bowl cover (5) first, ingredient should be filled through feeding chute after the machine is ready.
6. Lock the bowl cover, the safety lock is active now.
7. Insert the power plug into the socket, then the machine is in a standby mode, press the start button, select the desired mode (auto and manual mode) on the panel, and then press the start button to start the operation.

Notice: please place the bowl and bowl cover firmly because there are double safety switches that can be triggered to protect the machine and user, if the bowl and bowl cover are not fixed firmly, the machine won't start. With a good installation and once power cord is connected, then the machine will alarm BB sound one time and LED indicators will flash one time.



SWITCH PANEL



The touch buttons are on /off, pulse, Ice crushing, meat chopping, Smoothie, start and pause

You can also select speed manually by turning the knob button switch if you do not choose the auto mode functions.

Manual mode:

Press on / off button then choose the related speed by rotating the knob button switch, 7 speeds can be used from min to max, LED indication lights can show the related speeds. Once the speed is confirmed please press start button to start the program. Press off button to stop the program and turn off the machine.

Auto mode (Ice crush, smoothie, meat chopping) :

Turn on the machine by press on /off button, then choose the related button of the programs. The blinking icon shows the function is selected and, once



the program is confirmed please press start button to start the program. Once the working is started the LCD screen will show countdown working time until the program is finished. During the working process for auto mode, you can pause the program by pressing start and pause button, the machine can resume to work once pause button be touched again, the machine will continue to work till program is finished.

The operation time of each mode:

Ice crush mode	1 minute, time counts down from 60 seconds and stop at 0 second, using blender jar.
Meat chopping mode	30 seconds, time counts down from 30 seconds and stop at 0 second, using food processor bowl.
Smoothie mode	1 minute, time counts down from 60 seconds and stop at 0 second, using blender jar.
Manual mode	2 minutes, time counts up from 0 second and stop at 2 minutes.

Start/Pause:

Press this button to pause during work, press this button again to continue the work, and enter standby mode without operation for 1 minute.

Pulse:

In manual mode, press this button to start PULSE and release to stop working.

Notice:

Once the auto mode is selected but not confirmed, you can turn the knob switch to manual mode. Then choose the function you need, and start the function by pressing the start button. Please note that the machine will turn off automatically if there is no further actions within 2 minutes.

Features:

This appliance is equipped with a protective device against high temperature. If the temperature becomes too high, the unit will turn off automatically and resume operation after the motor has cooled down sufficiently (after about 30 minutes).



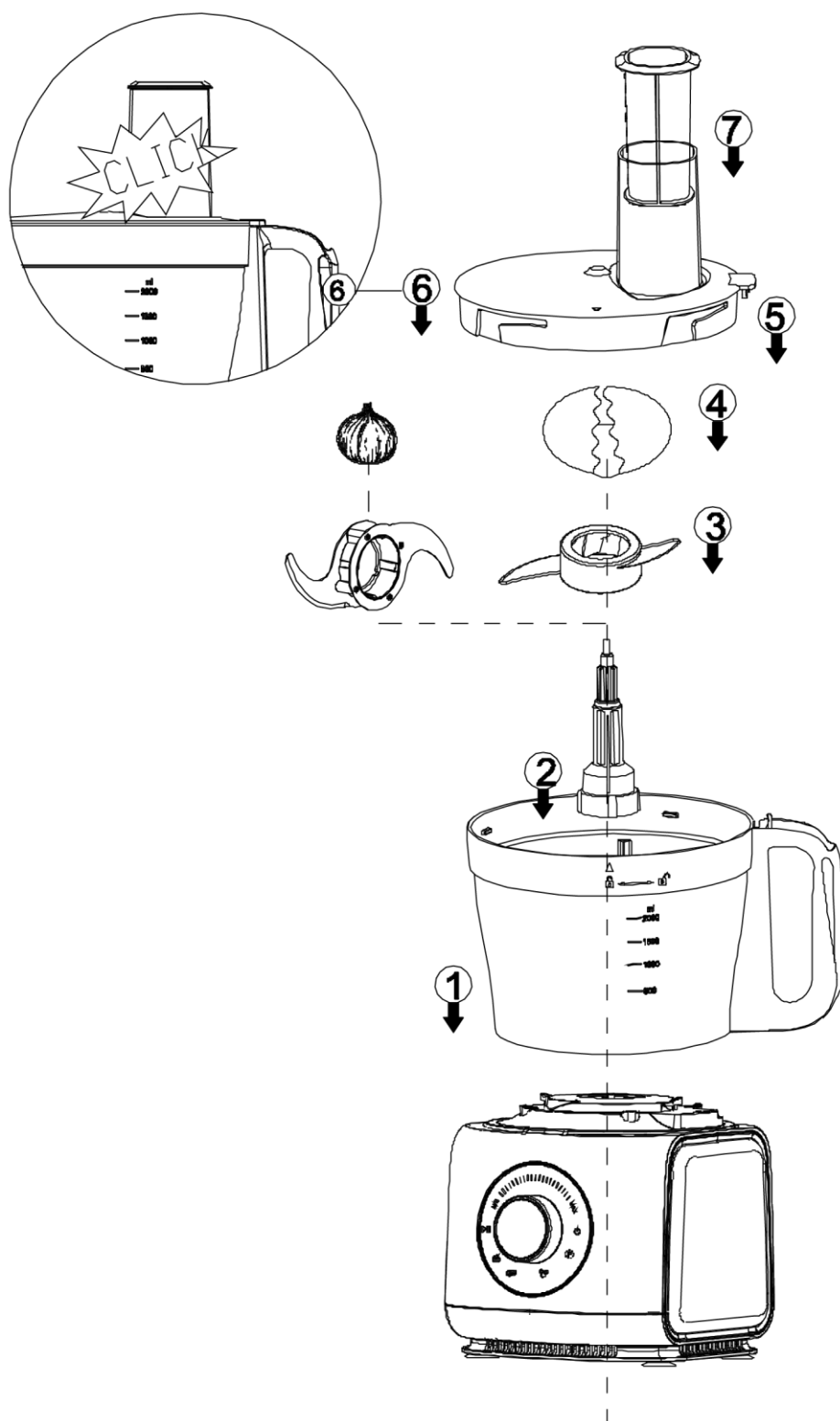


Fig1 for chopping blade and doughing blade

Chopping blade (installation refer to Fig1)

Standard processing time is 30sec to 1 minute, the volume per batch refer to the following table :

Ingredient	Volume
Chocolate	≤200g
Cheese	≤350g
Meat	≤800g
Vegetable & Spice	100~150g
Fruit	300~500g
Onion	≤800g

Doughing blade (installation refer to Fig1)

Standard processing time is 20secs to 30secs, the volume per batch refer to the following table :

Ingredient	Volume
Flour&soft cheese	≤800g
egg	≤10pcs

Tips and warning:

The ratio of flour to water while doughing is 1:0.6, means 100g flour need 60g water to make best effect; Please note that the recommended processing time is within 30 secs. If the food processor works too long, the flour will become sticky and stick to the blade adapter, and then it will make the machine shake, and work abnormally.



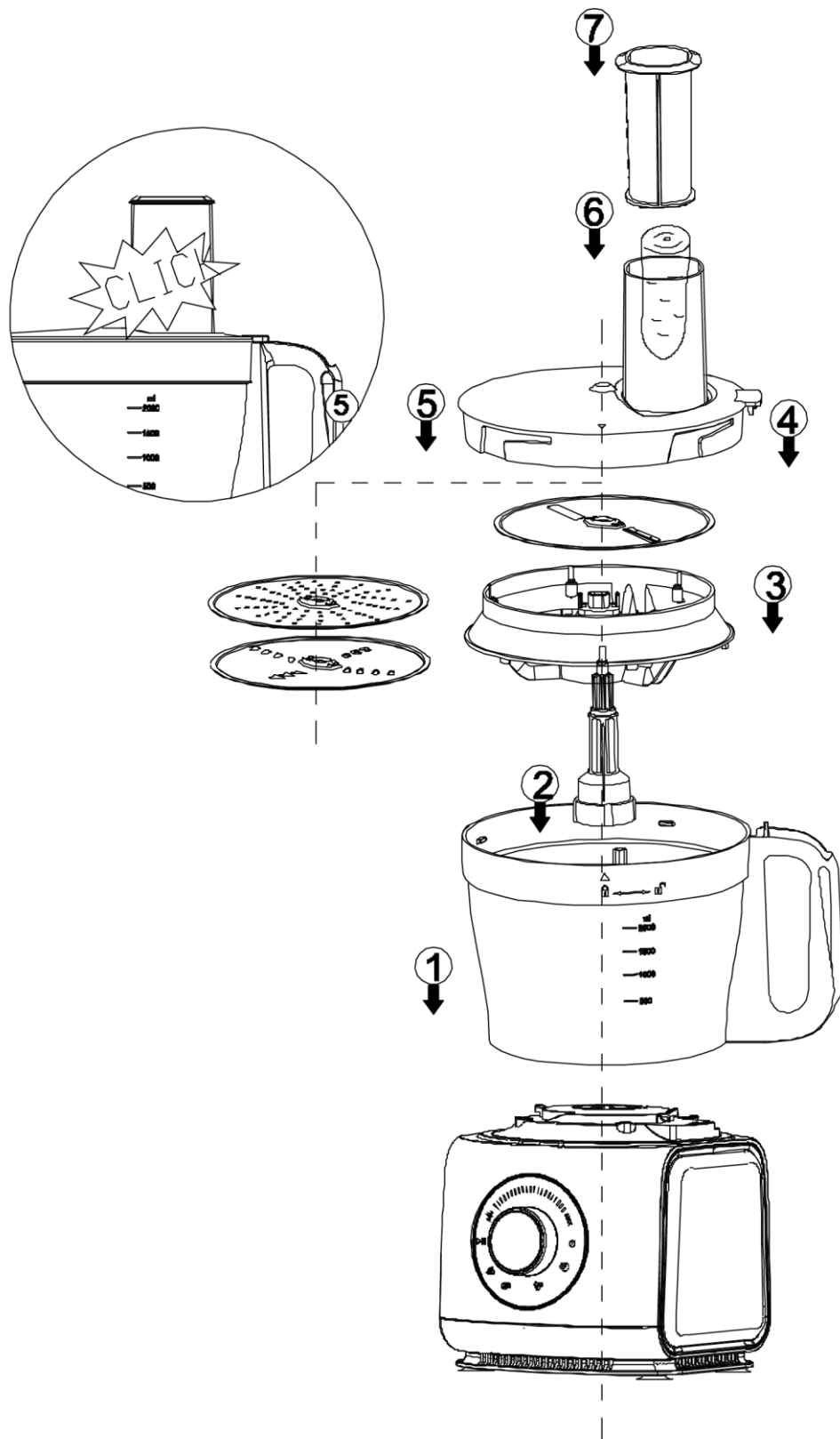


Fig2. For shredding, slicing and mashing blade

Disc for shredding , slicing and mashing (12-14) (installation refer to Fig2)

Standard processing time is 1 minute.

Start the machine to see if the machine is working properly. Then stop the machine and prepare food.

Choose the blade disc according to ingredients and the cutting shape required. Put the blade disc into the plastic disc holder (11), then seat it in the driving shaft (4), close the processing bowl cover (5), and lock it well. You can start to process the food when the machines work normally. If the shape of the food is small, you can place the pusher on the feeding tube, push the food down with pusher; if the food is larger than the feeding chute, please cut the food into smaller pieces and put them into the feeding chute, use pusher to press the food.

DO NOT be violent while pushing the ingredients in feeding chute by pusher. It's better to chop larger ingredient into smaller pieces to fit the feeding chute size.

Lower speed is recommended while slicing soft ingredient to prevent it from pasty.

Tips :

In the manual mode, the rotary knob can be selected from 1 to 7 . The speed of 1 to 7 is from slow to fast. The appropriate gear can be selected according to the softness of the food and the need to process the food. Soft fruits and vegetables can be selected with low-speed gears. Please turn to a higher-speed gear immediately if the food cannot be processed.

MAINTENANCE

1. Please unplug the power cord to protect from electric shock while cleaning the machine, do not immerse motor base and power cord into water.
2. All removable accessories can be cleaned in water except motor base, dry the wet parts after cleaning.
3. For easy cleaning, you can put some warm water and detergent and let it run for a while when cleaning blender jar.
4. Always place the machine in dry and flow place.
5. To avoid scratches on product please **DO NOT** use solid detergent for cleaning.
6. **DO NOT** operate the appliance for more than 1 minute per time.
7. **ONE** minute **ON** and **THREE** minutes **OFF**, max. 5 circles, then turn off the machine and let it cool down to room temperature.



TROUBLE SHOOTING

Problem	Solution
Machine doesn't work.	● Ensure correct assembly. ● Make sure power plug is plugged in properly. ● Check if the mains have tripped, or if there is a power outage.
Machine stops running suddenly.	Processing bowl may loosen during vigorous processing. Please re-install the bowl cover.
Motor is running, while components do not run.	Make sure the driving shaft is installed correctly.

After Sales Support

Contact us : support@magiccos.co

