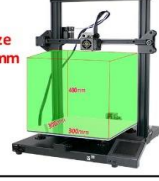


CS-30 3D Printer Installation Manual

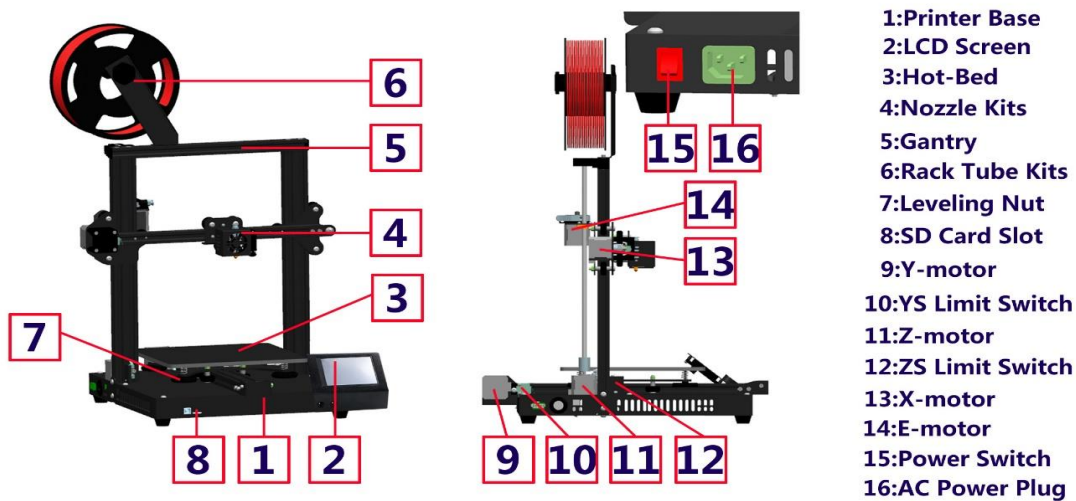
1

PACKING LIST / CS 30

No.	Photos	Spare Parts	Quantity	No.	Photos	Spare Parts	Quantity
1		Guarantee Card	1	2		Card Reader +SD Card	1
		Certification	1			Cable	1
3		Filament Holder	1	4		Spatula	1
		AC Power Cord	1			Screwdriver	1
5		M5*20	5			2.5mm	1
		M5*10	5			2.0mm	1
		M4*18	3			1.5mm	1
		Nozzle 0.4mm	1			Nozzle Cleaner Ø0.39mm	1
6		Teflon Tube	1			Spanner Wrench 6# & 8*10	1
7		Cable Ties	10	8		LCD Screen Set	1
Mode No.	Packing Order	Photos	Name	Quantity	Toolkit contain (1-7)		
CS-30	Upper Layer		Spare Part	Each 1 pcs	 Printing Size 300*300*400mm		
CS-30	Middle Layer		Gantry	1			
CS-30	Bottom		Base Box	1			

2

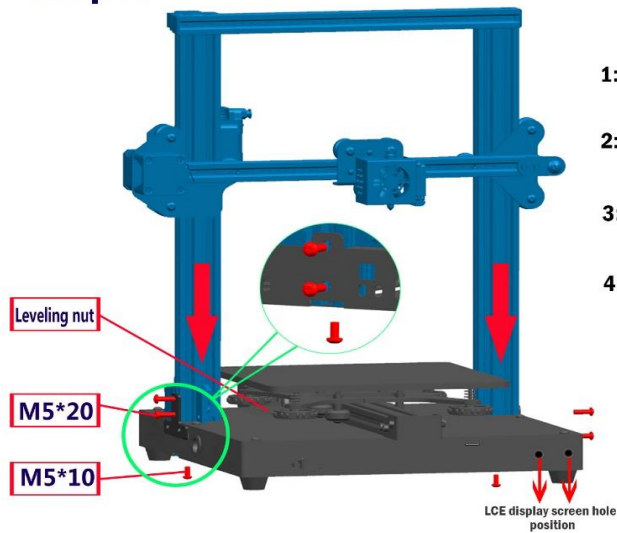
PART NAME



3

3 -STEP QUICK INSTALLTION

Step:1



1:Place the printer base on a stable surface

2: The printer dock display screen is in the front

3:The gantry print head nozzle is placed on the front

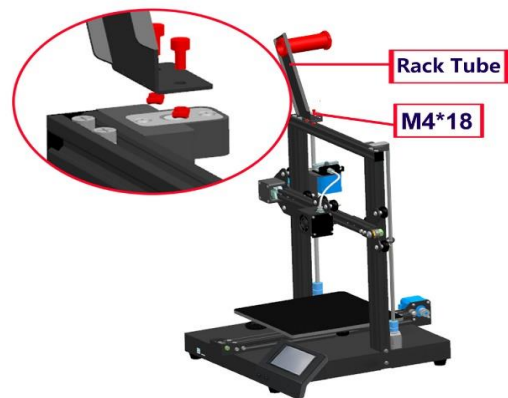
4:Keep the gantry vertical to the base and insert the corresponding screw hole

Step:2



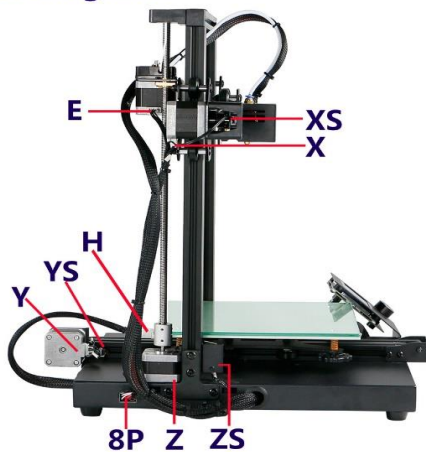
Insert the ribbon cable into the back of the display screen

Step:3

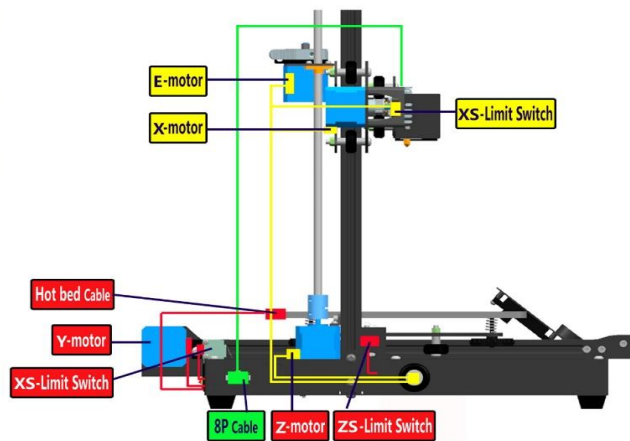


Installation rack tube kits

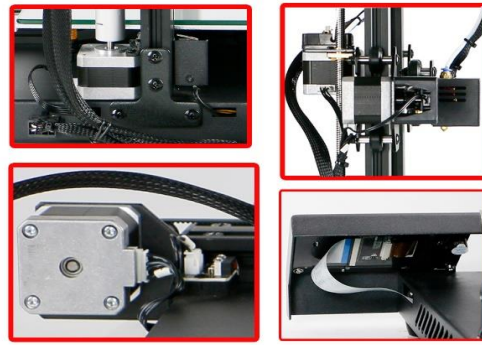
Circuit Diagram



Circuit Connection

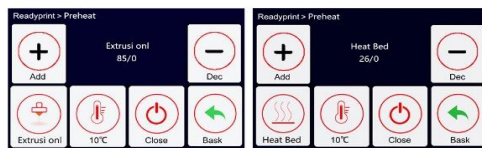


During the installation process,
treat it as fun, let you familiarize
yourself with the product and
enjoy the comfort of operating
the machine

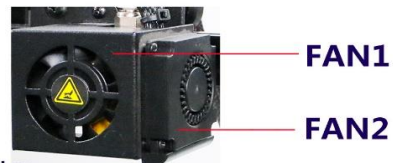


4

BOOT CHECKING

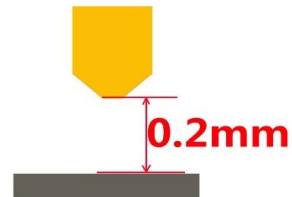
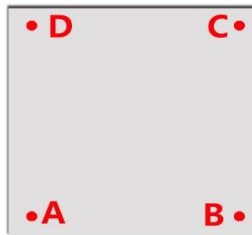
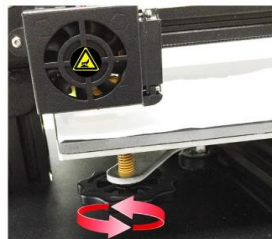
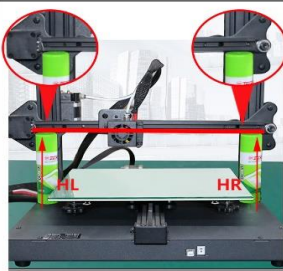


- 1: The screen lights up normally
- 2: Normal temperature value
- 3: Fan1 works well after power on
- 4: Fan2 works after printing



5

HEAT-BDE PLATFORM LEVELING



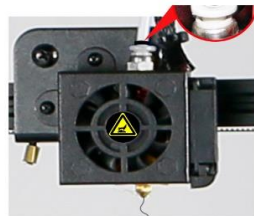
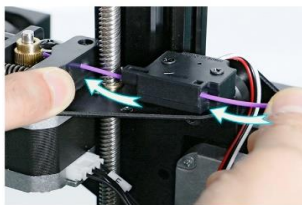
According to the method shown in the figure above: After the installation, choose the solid glue as a reference to make sure the X axis is parallel to the bottom (H left = H right) through adjusting the coupling the ABCD four points are respectively adjusted, the height from the platform to the nozzle is adjusted, and the height is about 0.2mm.

1: Home 2: After each axis returns to the origin: Motor-off

3: According to the method shown in the above figure, adjust the height of ABCD four points to the nozzle in order to be about 0.2mm.

6

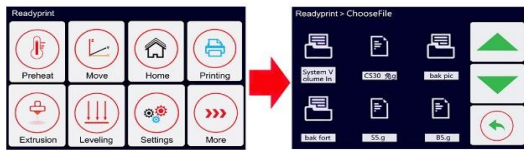
LOADING FILAMENT



- 1: **Move-Z+**: 10mm.
- 2: First ensure that the white Teflon tube is inserted to the bottom (The black marking and the white pneumatic connectors are tightly attached)
- 3: Heat the nozzle temperature to 200 °C
Preheat-Extrusion: 200°C;
- 4: After the temperature is heated to 200 °C Insert the filament to the extruder according to the methods showing in the left photos until the nozzle spins normally.
- 5: Test whether the extruder works properly
Extrusion1-In: 5mm



FIRST-TIME PRINT



- 1: Insert SD card**
2: Turn on the power
3: Select the document to print (Printing-CS30 免g-Confirm)



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When you receive the product, you can contact us, and we will help you to activate the one-year extended guarantee service;







