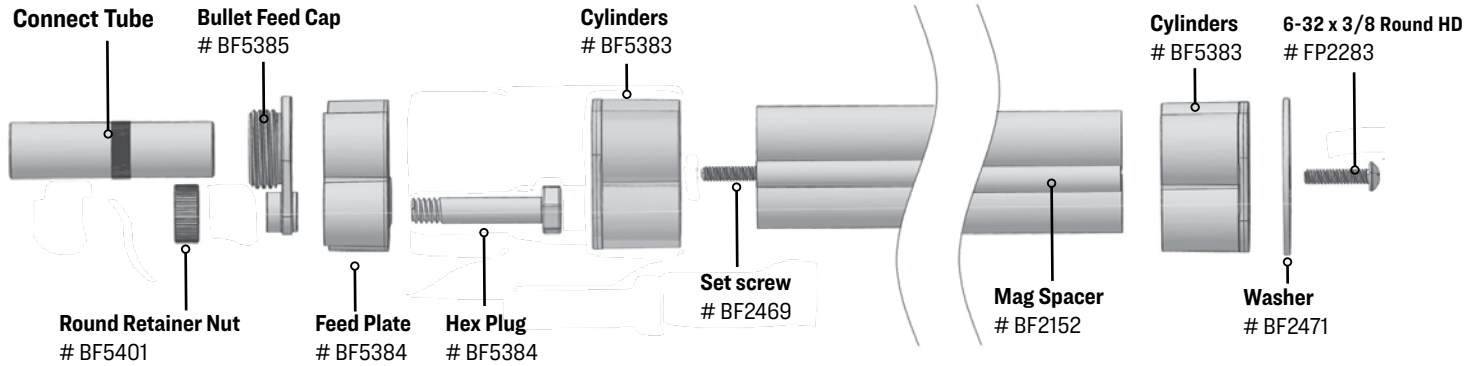
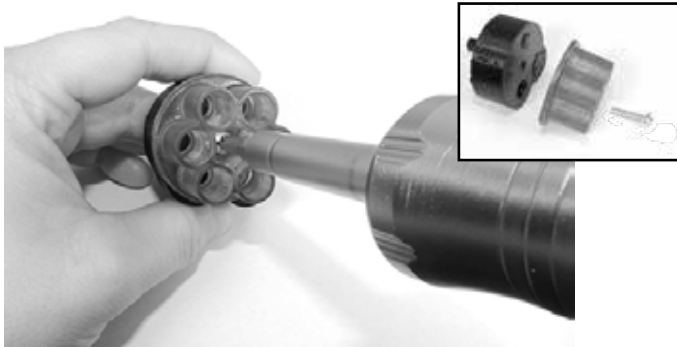




- 1 Remove 6-32 x 5/8" round head screw that retains bullet feed magazine cylinder to Bullet Feed Plate. Set screw aside, will need for step 6.



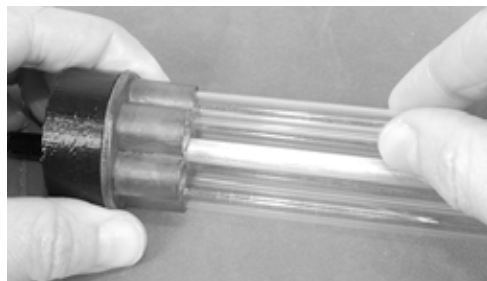
- 2 Verify set screw is installed into one end of spacer.



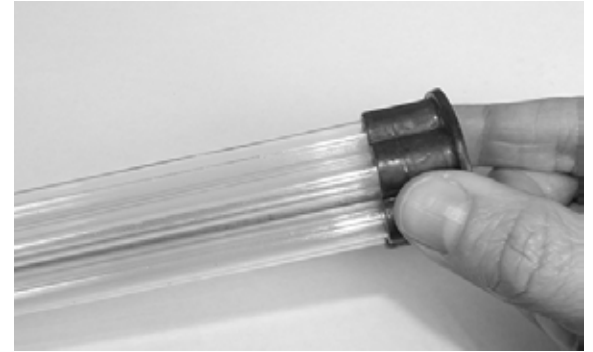
- 3 Install mag spacer with setscrew end into bullet feed plate. Lightly finger tighten mag spacer into plate. Rotate cylinder as you tighten. If mag spacer is tightened too far, cylinder will not freely rotate.



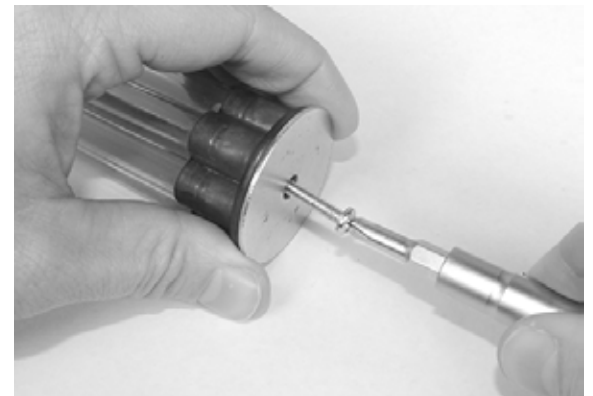
- 4 Install appropriate sized clear tubes into bullet feed magazine cylinder.



- 5 Install bullet feed magazine cylinders onto end of clear tubes, so each end of tubes are encapsulated.



- 6 Use 6-32 x 5/8 round head screw from step one, in addition to the washer to thread into opposing end of mag spacer.



- 7 Round retainer nut can now be installed on hex plug. This retains the feed tubes to the Spline Drive Adapter.

