



Stage5 / Stage6 C5 Clutch Upgrade Kit

*Allison 1000, 2000, 2400
(128135105), (128035590)*

Installation Guide



DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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CONTENTS:

8 - (.071") HEG Friction Plates

8 - (.078") HEG Kolene Steel Plates

INSTALLATION INSTRUCTIONS

- 1) These stack up in the same order and the OE plates. Install the pressure plate then a friction plate, followed by a steel plate and continue until the last plate is a steel plate.
- 2) With a set of calipers, measure from the top of the lugs down to the top steel plate. This clearance, which is not the actual clutch pack clearance, should be .170" to .200" (4.45 to 5.33mm).
- 3) Finish by installing the OE return spring.



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