

# LF 56D

|                                                              |   |
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Lincoln Electric Bester Sp. z o.o.  
ul. Jana III Sobieskiego 19A, 58-260 Bielawa, Poland  
[www.lincolnelectric.eu](http://www.lincolnelectric.eu)



# Spare Parts

SP50580 REV03  
10/2022

| ASSEMBLY<br>PAGE NAME |          |             | Machine Assembly | Partition Assembly | Wire Drive Assembly | Front Assembly | Back Panel | Miscellaneous Items |
|-----------------------|----------|-------------|------------------|--------------------|---------------------|----------------|------------|---------------------|
| CODE NO.:             | K NO.:   | FIGURE NO.: | A                | B                  | C                   | D              | G          |                     |
| 50580                 | K14336-1 | LF 56D      | 1                | 1                  | 1                   | 1              | 1          | 1                   |

\*items highlighted in bold are recommended spare parts

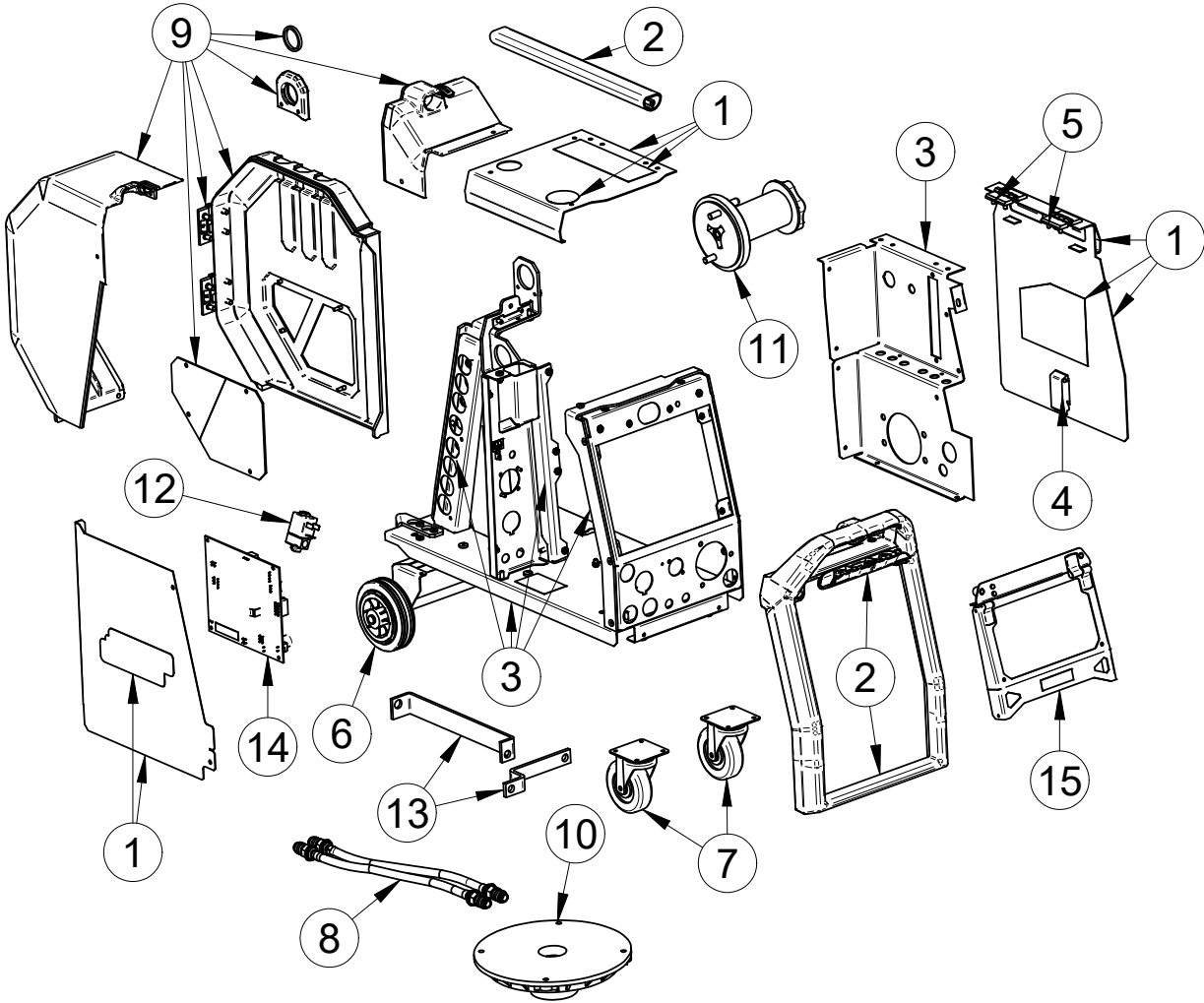


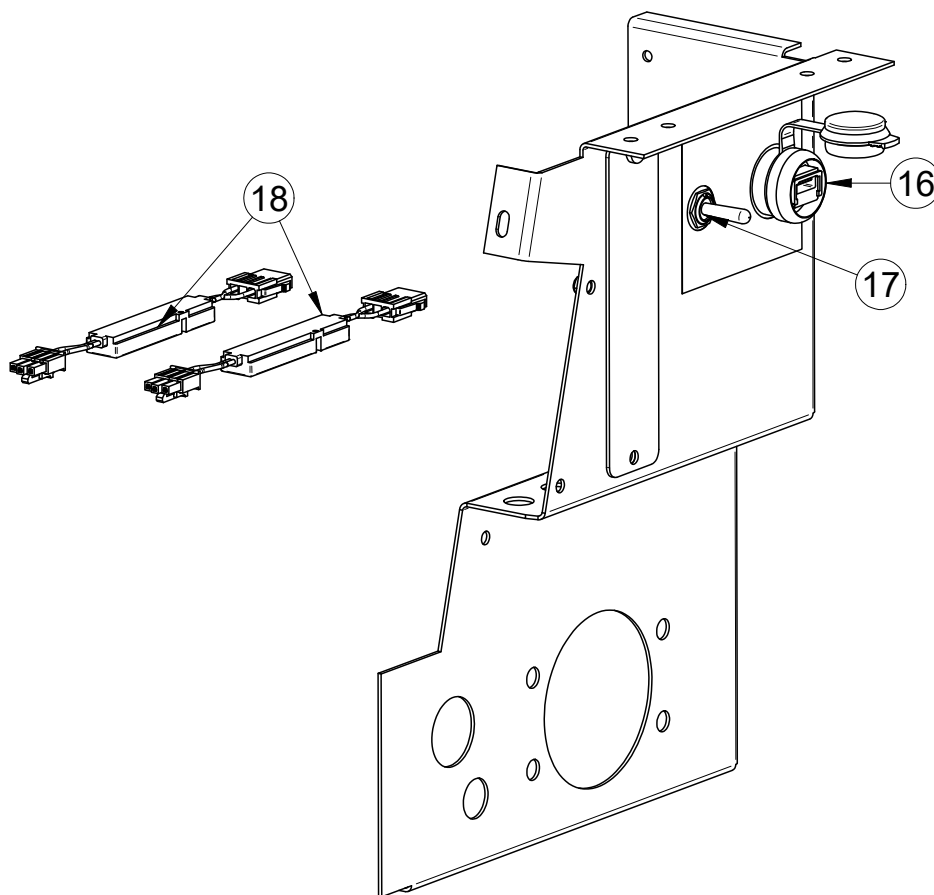
Figure A



**Figure A: Machine Assembly**

| Item | Description                 | Part Number          | QTY      | 1        | 2 | 3 | 4 | 5 | 6 | 7 |
|------|-----------------------------|----------------------|----------|----------|---|---|---|---|---|---|
| 1    | SIDE PANEL KIT includes:    | T-8040-039-1R        | 1        | X        |   |   |   |   |   |   |
|      | LEFT SIDE PANEL             |                      | 1        | X        |   |   |   |   |   |   |
|      | RIGHT SIDE PANEL            |                      | 1        | X        |   |   |   |   |   |   |
|      | COVER                       |                      | 1        | X        |   |   |   |   |   |   |
|      | LABLE                       |                      | 5        | X        |   |   |   |   |   |   |
|      | SHELF                       |                      | 1        | X        |   |   |   |   |   |   |
| 2    | FRONT PANEL FRAME KIT:      | T-8040-040-1R        | 1        | X        |   |   |   |   |   |   |
|      | FRONT PANEL                 |                      | 1        | X        |   |   |   |   |   |   |
|      | RED INSERT                  |                      | 1        | X        |   |   |   |   |   |   |
|      | HANDLE                      |                      | 1        | X        |   |   |   |   |   |   |
| 3    | BASE, PARTITION, SHELF KIT: | T-8040-119-1R        | 1        | X        |   |   |   |   |   |   |
|      | BASE ASSEMBLY               |                      | 1        | X        |   |   |   |   |   |   |
|      | PARTITION ASSEMBLY          |                      | 1        | X        |   |   |   |   |   |   |
|      | PARTITION LABEL             |                      | 1        | X        |   |   |   |   |   |   |
|      | FRONT PANEL                 |                      | 1        | X        |   |   |   |   |   |   |
|      | BACK LABEL                  |                      | 1        | X        |   |   |   |   |   |   |
|      | BRACKET                     |                      | 1        | X        |   |   |   |   |   |   |
| 4    | LOCK                        | 0654-610-004R        | 1        | X        |   |   |   |   |   |   |
| 5    | LEAF HINGE                  | 0654-610-007R        | 2        | X        |   |   |   |   |   |   |
| 6    | WHEELS                      | 1029-660-006R        | 2        | X        |   |   |   |   |   |   |
| 7    | WHELLS                      | 1029-660-004R        | 2        | X        |   |   |   |   |   |   |
| 8    | WATER CONNECTION KIT:       | T-8040-043-1R        | 1        | X        |   |   |   |   |   |   |
|      | COOLING HOSES               |                      | 2        | X        |   |   |   |   |   |   |
|      | QUICK CONNECTOR             |                      | 4        | X        |   |   |   |   |   |   |
| 9    | PLASTIC COVER KIT           | T-8040-120-1R        | 1        | X        |   |   |   |   |   |   |
| 10   | ROTARY BRACKET              | 1361-598-180R        | 1        | X        |   |   |   |   |   |   |
| 11   | REEL HUB STANDARD           | 0744-000-192R        | 1        | X        |   |   |   |   |   |   |
| 12   | <b>GAS SOLENOID</b>         | <b>W8500011R</b>     | <b>1</b> | <b>X</b> |   |   |   |   |   |   |
| 13   | CONDUCTOR RAILS KIT         | T-8040-045-1R        | 1        | X        |   |   |   |   |   |   |
| 14   | <b>CONTROL BOARD</b>        | <b>R-6042-094-1R</b> | <b>1</b> | <b>X</b> |   |   |   |   |   |   |
| 15   | CONTROL PANEL COVER KIT     | T-8040-100-1R        | 1        | X        |   |   |   |   |   |   |





**Figure B**

**Figure B: Partition Assembly**

| Item | Description | Part Number   | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|-------------|---------------|-----|---|---|---|---|---|---|---|
| 16   | USB SOCKET  | 1158-641-061R | 1   | X |   |   |   |   |   |   |
| 17   | SWITCH      | 1115-280-004R | 1   | X |   |   |   |   |   |   |
| 18   | LED MODULE  | R-5041-508-1R | 2   | X |   |   |   |   |   |   |



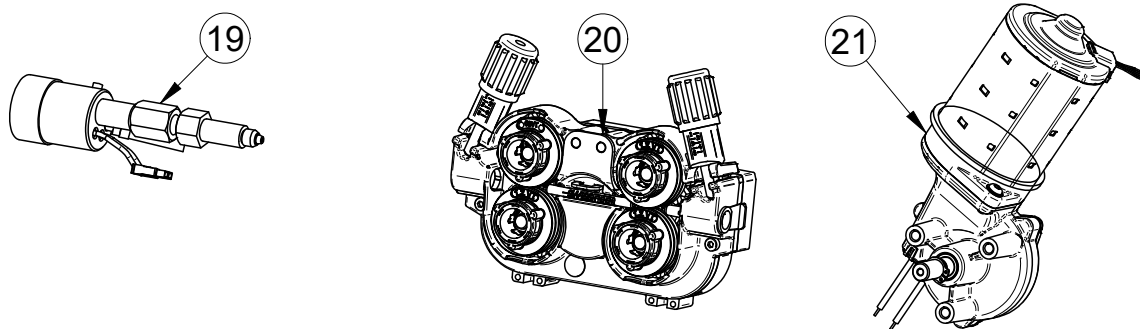


Figure C

Figure C: Wire Drive Assembly

| Item | Description | Part Number   | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|-------------|---------------|-----|---|---|---|---|---|---|---|
| 19   | EURO SOCKET | T-8040-051-1R | 1   | X |   |   |   |   |   |   |
| 20   | WIRE FEEDER | 0744-000-009R | 1   | X |   |   |   |   |   |   |
| 21   | WIRE MOTOR  | T-8040-049-1R | 1   | X |   |   |   |   |   |   |



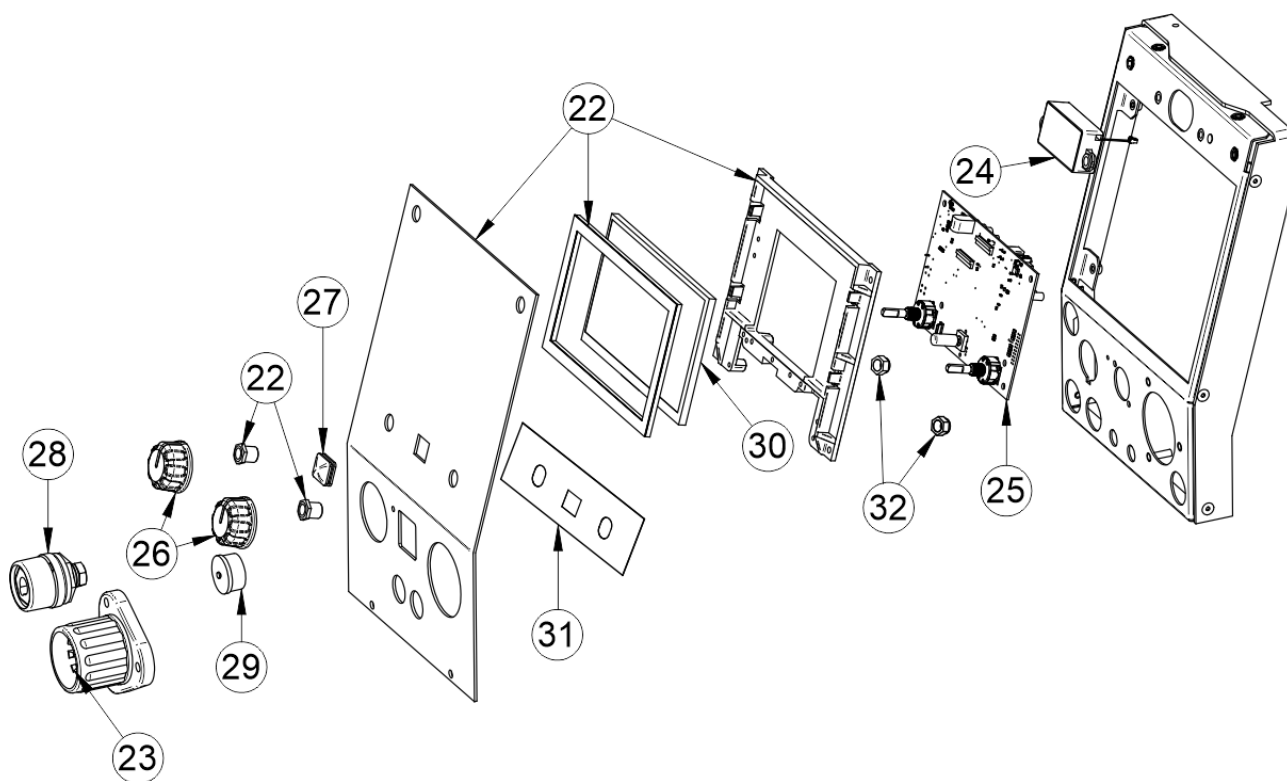


Figure D

Figure D: Front Assembly

| Item | Description               | Part Number          | QTY      | 1        | 2 | 3 | 4 | 5 | 6 | 7 |
|------|---------------------------|----------------------|----------|----------|---|---|---|---|---|---|
| 22   | FRONT PANEL KIT:          | T-8040-121-1R        | 1        | X        |   |   |   |   |   |   |
|      | DISPLAY FRONT PANEL       |                      | 1        | X        |   |   |   |   |   |   |
|      | DISPLAY GASKET            |                      | 1        | X        |   |   |   |   |   |   |
|      | PLASTIC FRAME             |                      | 1        | X        |   |   |   |   |   |   |
|      | ENCODER REDUCTION         |                      | 2        | X        |   |   |   |   |   |   |
| 23   | EURO SLEEVE               | C-1891-006-1R        | 1        | X        |   |   |   |   |   |   |
| 24   | SPEAKER                   | 0943-719-016R        | 1        | X        |   |   |   |   |   |   |
| 25   | <b>USER INTERFACE PCB</b> | <b>R-6042-098-1R</b> | <b>1</b> | <b>X</b> |   |   |   |   |   |   |
| 26   | KNOB                      | 9SM22778-2           | 2        | X        |   |   |   |   |   |   |
| 27   | <b>BUTTON</b>             | <b>9SS23055</b>      | <b>1</b> | <b>X</b> |   |   |   |   |   |   |
| 28   | SOCKET                    | 90000595PR           | 1        | X        |   |   |   |   |   |   |
| 29   | SOCKET COVER              | 1158-641-159R        | 1        | X        |   |   |   |   |   |   |
| 30   | <b>LCD</b>                | <b>0942-177-002R</b> | <b>1</b> | <b>X</b> |   |   |   |   |   |   |
| 31   | COPPER LABEL              | R-0000-341-1R        | 1        | X        |   |   |   |   |   |   |
| 32   | SLEEVE                    | R-2013-267-1R        | 2        | X        |   |   |   |   |   |   |



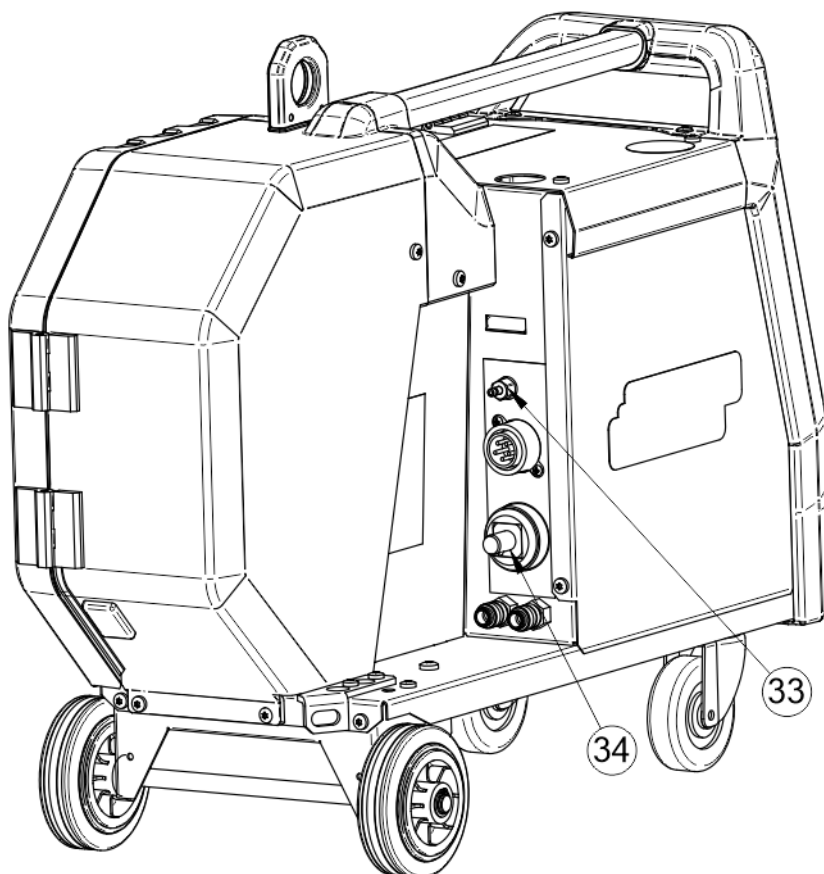


Figure E

Figure E: Back Panel

| Item | Description        | Part Number   | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|--------------------|---------------|-----|---|---|---|---|---|---|---|
| 33   | GAS CONNECTION KIT | T-8040-055-1R | 1   | X |   |   |   |   |   |   |
| 34   | SOCKET             | D-2985-002-1R | 1   | X |   |   |   |   |   |   |

Miscellaneous Items (not shown in figure A, B, C, D, E)

| Item | Description | Part Number   | QTY | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|------|-------------|---------------|-----|---|---|---|---|---|---|---|
| 35   | HARNESS KIT | T-8040-054-1R | 1   | X |   |   |   |   |   |   |



**CODE: 50580**

