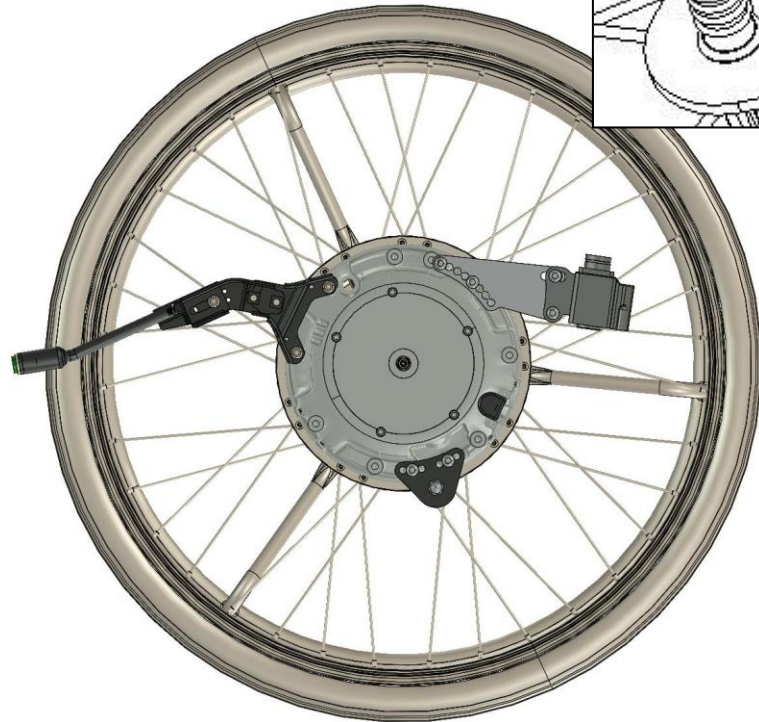
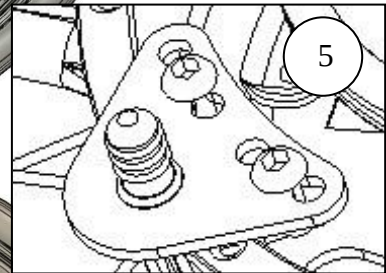
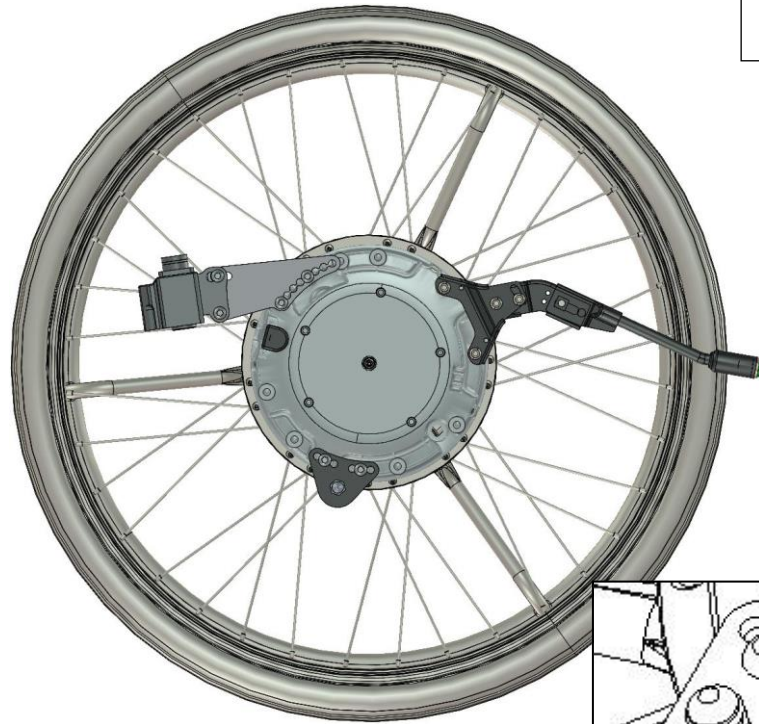


Assembly instructions for Helium and Nitrum With 0° Camber MEM6137P and MEM6138P

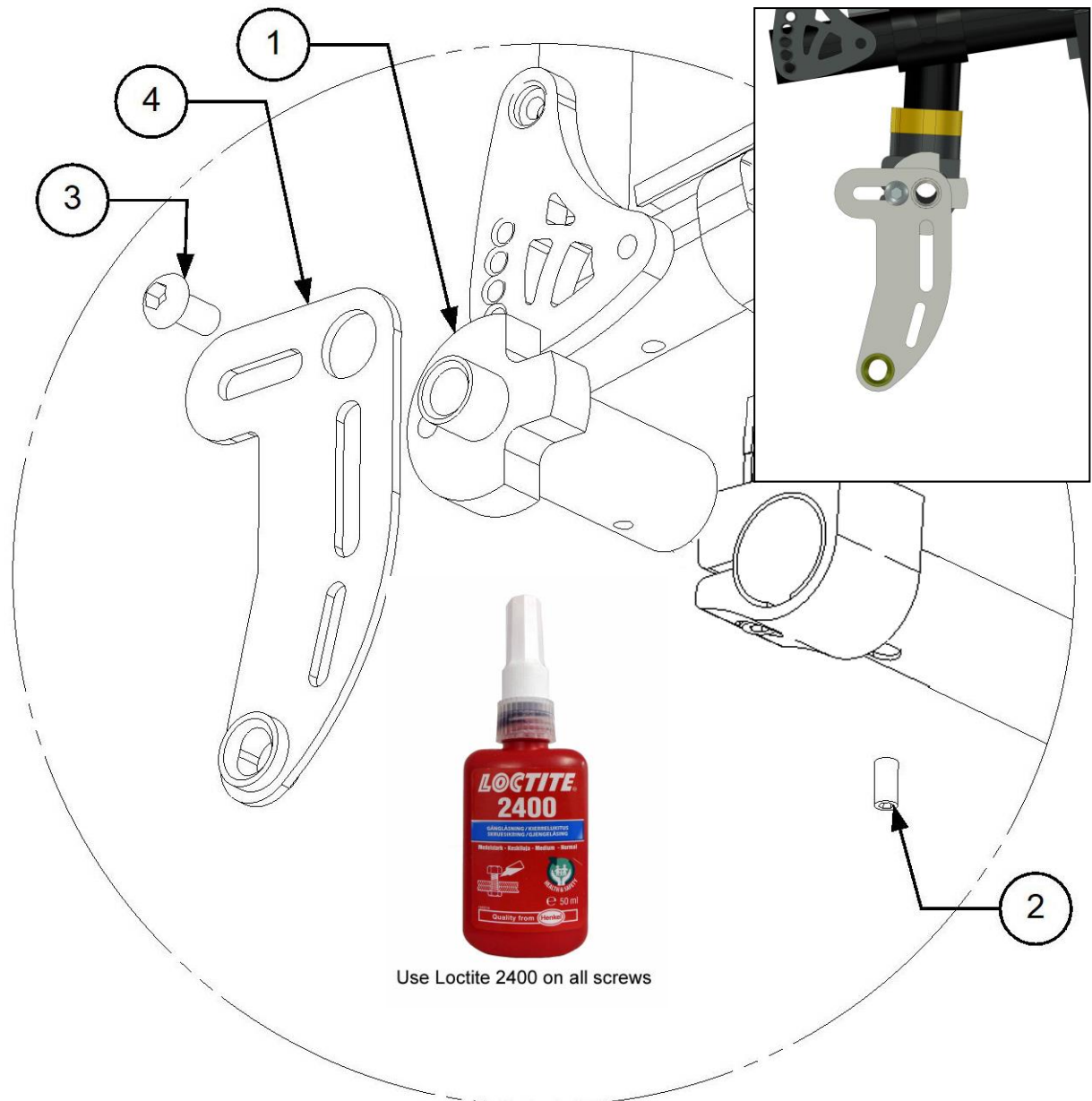
1. Remove wheels and sleeves.

Only STD rear axle.
Not PRO rear axle or
short COG rear axle.



2. Check the correct placement for the eMove and assemble with axle Ø12,7-46 with part number: X0E-2530E-00.
Stop pins are assembled with Part Numbers: 320003.





3. Assemble the plate (right side) according to picture.

Parts for right side mounting:

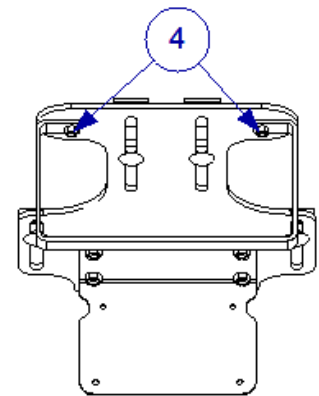
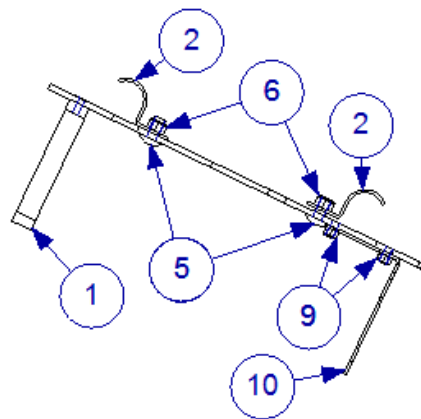
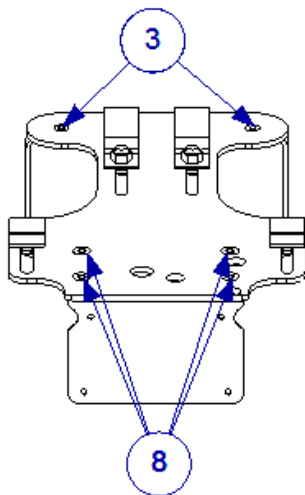
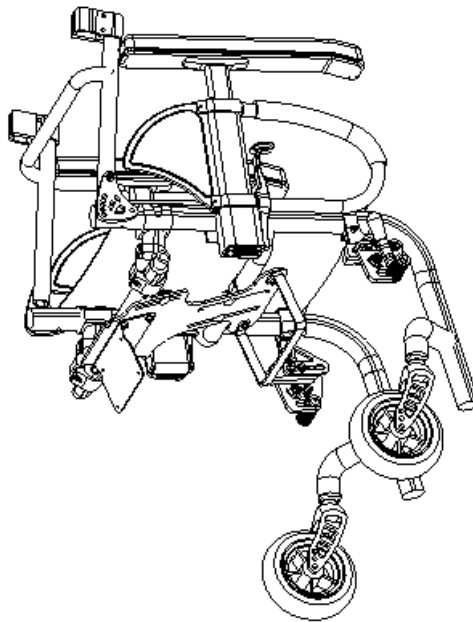
Item No.	Part Number	Qty	Description
1	HW072	1	Hub sleeve
2	XSTM6X12	1	Stop Screw M6 x 12
3	XSM8X16	1	Screw : Round - M8 x 16
4	310031	1	Bracket
5	320003	1	Stop Pin

Note! If you only order the mounting set, the axle **it's not included**, for replacement see the service manual.

4. Assemble the under placed battery bag or if have order a Lithium battery place the battery holder as the picture bellow.



Assembly of Battery bracket MEM5015



Item No.	Part Number	Qty	Description
1	MEM5002	1	Hoop
2	MEM5003	4	Clamp
3	XSFM5X12	2	Screw Countersunk M5 x12
4	XSM5ML	2	Nut Self-Locking M5
5	XSSM8X16	4	Bolt Round-Square M8 x16
6	XSM8ML	4	Nut Self-Locking M8
7	MED5001 Rev3	1	Battery plate eDrive/ eMove
8	XSFM6X16	4	Screw Countersunk M6 x16
9	XSM6ML	4	Nut Self-Locking M6
10	MEM5011	1	Bracket

Åtdragningsmoment / Tightening torque



Metrisk grovgångor, stål.
Metric coarse threads, steel.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm

Navhylsor.
Hubsleevers.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M16x1	30 Nm
M18x1	40 Nm

