

Magnetic Auto Open High Pressure Heat Press Machine



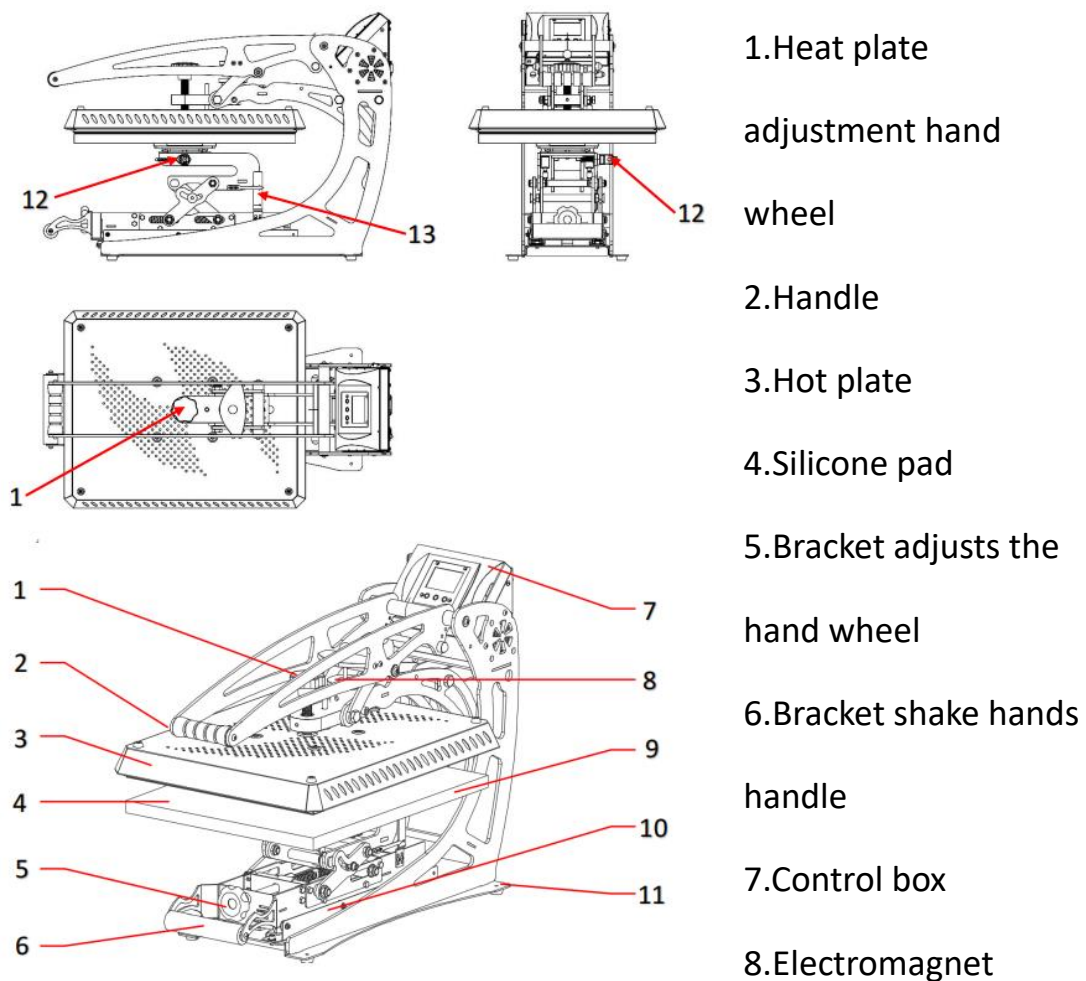
Please read instructions carefully before use



I .Basic equipment parameters

Name	magnetic auto open heat press machine
Voltage	110V/220V
Power	1700W/2300W
Net weight	88lb
Material	Iron & aluminum
Table panel size	16*20 inch
Heat transfer time	0~999SEC
Heat transfer temperature	0~299℃ /0~480°F

II .Name of equipment accessories



9.Panel

10.Guide

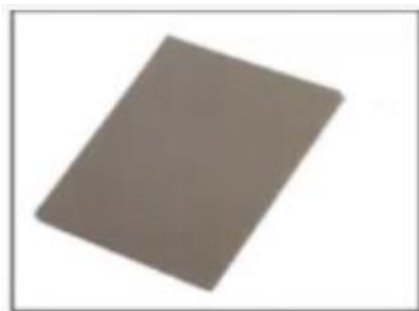
11.Foot bridge

12.Fast clip

13.Scale

III.Mold types and functions

Different moulds can be replaced by turning fast clip. The complete set of moulds is as follows (customers can choose according to the actual situation):



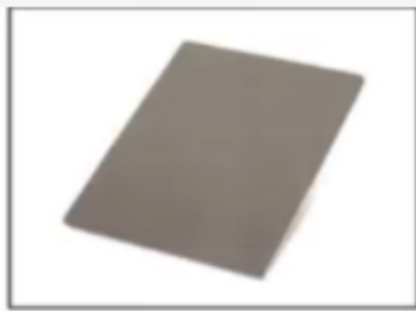
7.8X9.8inch
Handbag/shopping bag

It is suitable for heat transfer printing of handbags and shopping bags. The accessory is fitted into the inside of the thing to be transferred to achieve effective double-sided transfer and can be placed horizontally and longitudinally.



4.7X4.7inch 5.9X9.8inch
7.8X9.8inch





11X15inch

It is suitable for the transfer of women and children's small clothing, dance clothing, tights, T-shirts and drawstring package heat transfer. It can be placed horizontally and vertically.



Cap

It is suitable for transferring the brim of cap and the top of the cap.



Shoes

Unique design promotes sales. Shoes accessories provide fashionable youth and adults with easy transferring on the side of the shoe, with design ranges of up to 5-10 cm on the non-slip surface



Cover Sleeve Cooler

It is suitable for the cold insulation of the can. The steel frame without rubber pad helps thread-ability to double side heat transfer printing. It can make 8 collapsible cold insulation of the can.



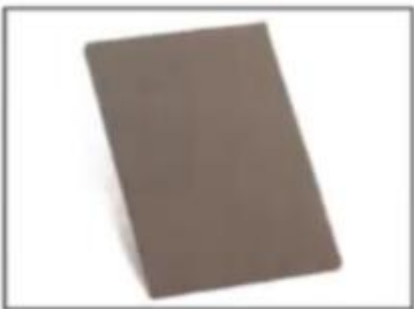
7inch round

It is suitable for making the numbers on the sleeve arm of the team uniform, both ends of the traveling bag, and some objects that need arc thermal transfer printing.



Sleeves/trouser legs

The 6*6 inch plate is suitable for transferring patterns and vertical characters on sleeves, pants legs or other slender objects, and is equipped with a quick slide platen and protection device.



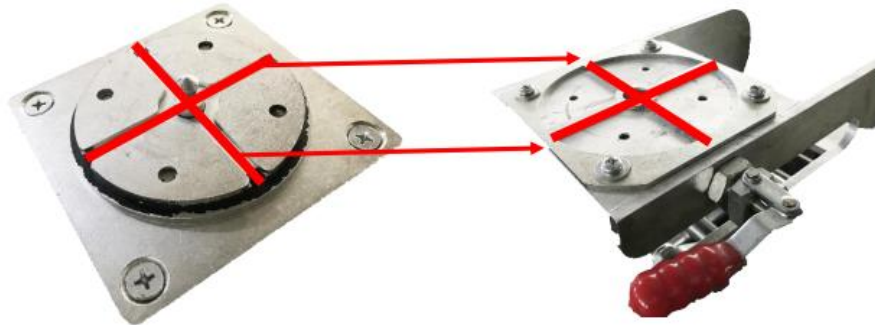
6X9.8inch

It is suitable for heat transfer printing on small clothing area. For example, left chest logo, hooded jacket pocket and pant leg.



IV. Accessories instructions

1. Mould replacement



Before replacing the mold, please rotate the fast clip(12) 180° , as shown in Figure 1. Check the cross protruding part of the panel and the cross groove part at the bottom of the mold to insert it, and then rotate 180° to reset and lock it, as shown in Figure 2 to complete the mold replacement

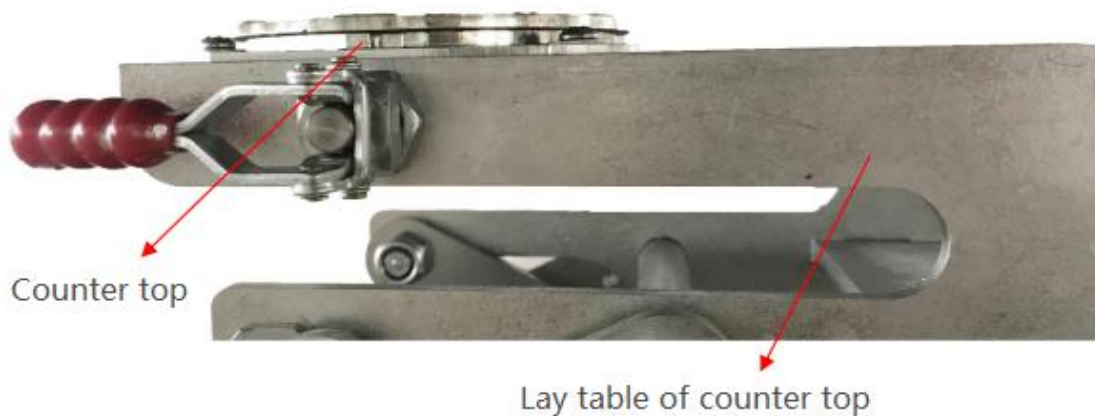


Figure 1

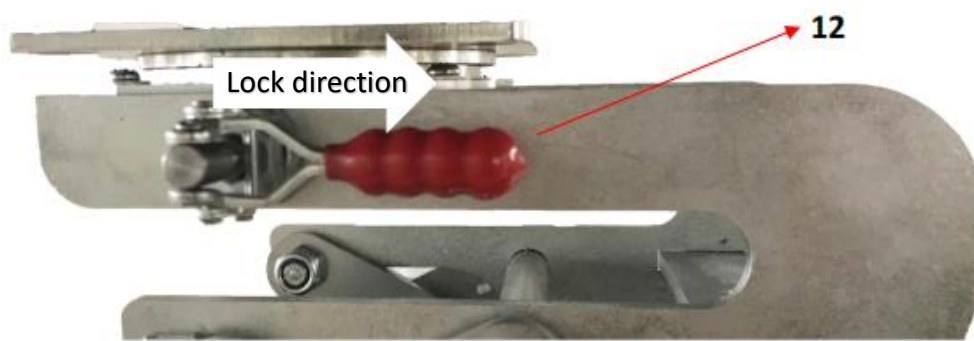
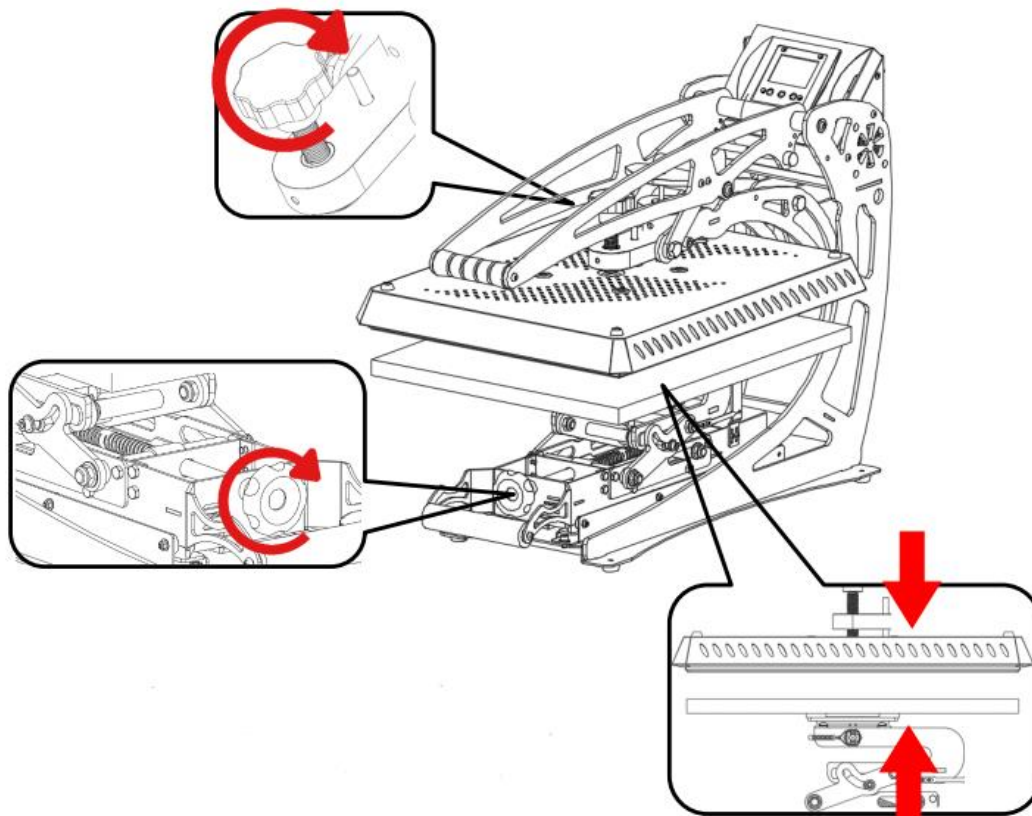


Figure 2

2. Adjustment of counter top and upper heating plate



Turn the bracket adjusting hand wheel(5) and heating plate(1) adjusting wheel clockwise. This will make the panel(9) go up and the heating plate(3) go down.

Counterclockwise turn the bracket adjustment hand wheel(5) and heating plate(1) adjustment wheel. This will make the panel(9) to drop and the heating plate(3) to rise.

3. Scale use: after the heating plate(3) and the panel(9) are closed, the scale can be adjusted to the corresponding scale according to the thickness of the material.

4. The panel and mold placement can be rotated 90° according to the special objects that need heat transfer printing. By changing the panel and mold placement to match the things that need to be transferred, the object can achieve better heat transfer printing effect.

V. Preparation before use

1. Check the connection between the power plug and the socket of the electrical cabinet. Be sure to use safe wiring.
2. Before turning on the machine, insert the power cord into the machine and connect the electrical socket to the corresponding power supply voltage.
3. Turn on the power switch. Then the dashboard displays.

VI. Setting of operation procedure

1. Temperature setting: press the SET key once time to enter the temperature adjustment. Press the plus or minus key to adjust the temperature.
2. Time setting: Press the SET key again to enter time adjustment. Press



the plus or minus key to adjust the time.

3. Press the SET key one more time to exit the setting and return to the working interface.

4. To switch between Fahrenheit and Celsius: Hold down the SET key for more than 6 seconds to switch between Fahrenheit and Celsius. Press the Add key to switch between Fahrenheit and Celsius. Press the SET key again for 6 seconds to exit the setting interface.



Work interface



Temperature setting state



Time setting state

VII. Operation method

1. Plug in the power and turn on the switch (**please use the machine with grounding protection**).
2. Please place the printed item on the panel or mold, adjust the lifting lever to just press the item, but do not press it too hard.
3. Set the temperature and time you need (refer to the above procedure)
4. When the temperature reaches the set temperature, press down the upper heating plate, open the heating plate automatically after hearing the alarm sound, and take out the items and complete all operations.

VIII. The operational safety

1. Select the correct voltage before using the machine. Be sure to use a reliable grounding protection connection
2. Avoid touching the heating device to avoid injury during operation
3. Adjust the height of the upper heating plate and panel reasonably according to the thickness of the product during use. Excessive pressure will damage the machine.
4. Keep the device away from fire , water and children.

