

VENTURE PRO™

BASE & UPPER ASSEMBLY MANUAL



TOOLS REQUIRED



BASE ASSEMBLY

STEP 1: Remove Locking-Pins and unfold rear legs to the second hole from rear, install Locking-Pins. [fig. 1](#)

Remove Locking-Pins and unfold forward legs to the second hole from front, install Locking-Pins.



Fig. 1

STEP 2: Remove the 2 8mm bolts on the tube. leaving the 1 nut in place within metal frame. [fig. 2-1](#)

Install the Bearing Post with bearing to the rear of the device. Install 8mm bolts (tighten). [fig. 2-2](#)



Fig. 2-1



Fig. 2-2

BASE ASSEMBLY

➤➤➤ **STEP 3:** Remove the long 8mm bolt on the Base with 4 washers, [fig. 3](#). Take the Foot Pedal Assembly, fold connecting arms to the rear and guide over the Bearing Post with Foot Pedal to the rear. [fig. 4](#)

Place Bearing onto the Bearing Support run ([fig. 4](#)), Foot Pedal to the rear, install 8mm bolt and washers. [fig. 5](#)

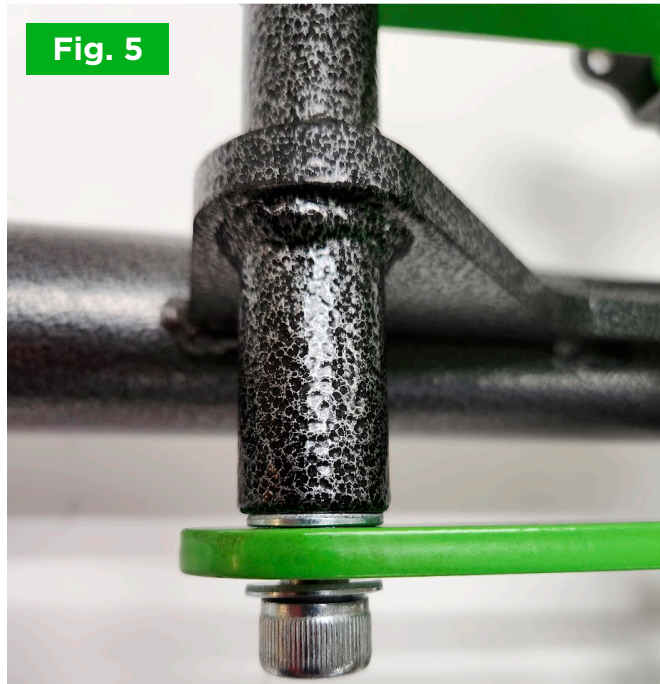
Fig. 3



Fig. 4



Fig. 5



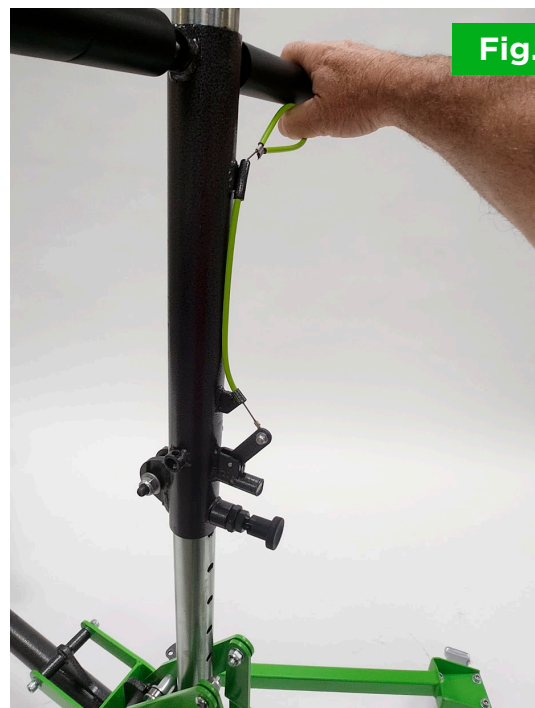
BASE ASSEMBLY

STEP 4: Install Neoprene Handle through Vertical Lift Assembly by inserting threaded portion and tightening. [fig. 6](#)

Pulling out the Safety-Lock Knob, twist slightly to disengage lock. [fig. 7](#)

Guide Vertical Lift Assembly over with green cable to the rear, pull slightly on the Green Loop. [fig. 8](#)

While pulling on loop, slide the Assembly over the Bearing Post, once on all the way, release the Loop. It should lock into position, pull on Loop and raise up approx. 2 hole positions and allowing to lock.



BASE ASSEMBLY

STEP 5: Next, pull the Locking-Pins holding the Support Pins in place to the Assembly.

Take one Connecting Arm and install Support Pin through with washer opposite, insert with hole vertically,

Install Locking-Pin through top, repeat with opposite side. [fig. 9](#)



STEP 6: Install Safety Shields onto Foot Pedal Arms. [fig. 10](#)



UPPER ASSEMBLY

STEP 1: Install Locking-Knob onto the Bent Arm (Pull Knob slightly to disengage). [fig. 1](#).

Then slide the Bent Arm, Locking-Knob to the rear over the Base Assembly's Vertical Tube.

Slightly cock sliding the tube down and aligning the Knob to the hole positions, release to engage Locking-Knob.



STEP 2: Install the Upper Support Assembly by removing Bolt on Bent Arm top, place base of Assembly,

install bolt. [fig. 2](#).

Face the folded arms forward. Install all Positioning Lock-knobs (4 each) to underside of each arm.. [fig. 3](#)



UPPER ASSEMBLY

STEP 3: Install Adjustable Leg Supports (5) to each Arm end with Lock-Knob to holes. **fig. 4**

Pull on each of the Knob-Locks to allow the Supports to slide down.

Holes for the Forward Support Arm are to be positioned to underside of Assembly. **fig. 5**



Fig. 4



Fig. 5