

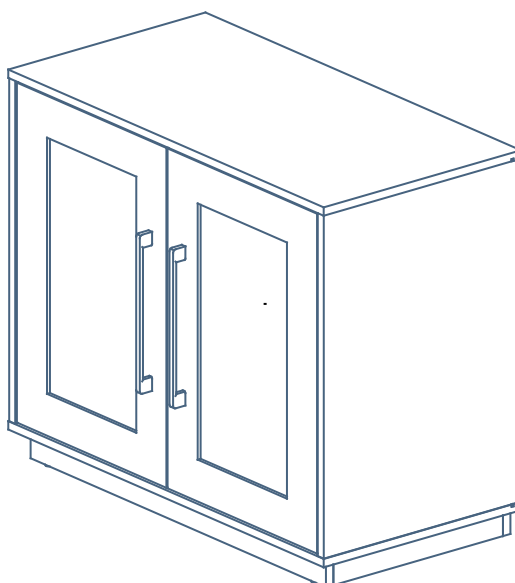
ASSEMBLY INSTRUCTIONS

Sango®

PRODUCT NAME : PATTERSON 2 DOOR ACCENT CABINET

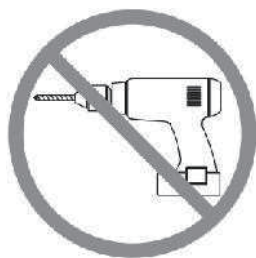
DIMENSIONS : 30.94" W x 15.74" D x 28.5" H

ITEM NO. : 7252GY292ACK63 (WEATHERED GREY)
7252BK292ACK63 (WEATHERED BLACK)
7252BR292ACK63 (WEATHERED BROWN)
7252DW292ACK63 (DRIFTWOOD)



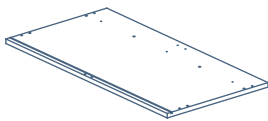
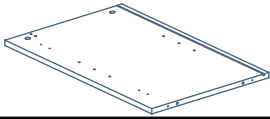
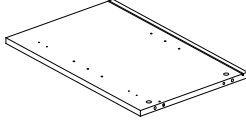
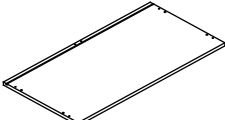
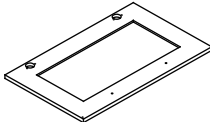
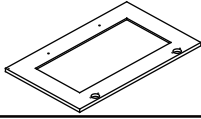
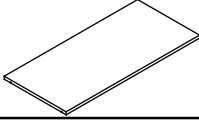
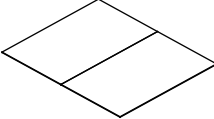
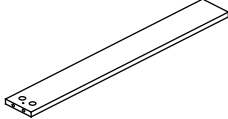
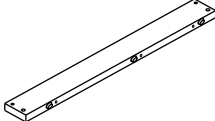
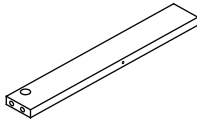
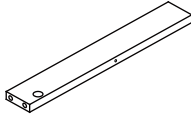
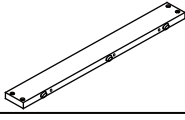
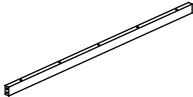
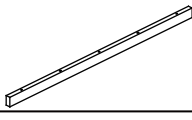
Note:

- Please make sure all parts and proper quantities are included.
- Do not use power tools. We recommend you hand-tighten screws.
- Use care not to overtighten.

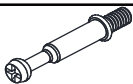
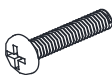


1. Check for damaged or missing parts . Call 1-800-696-8446 to order missing supplies.
2. Use a soft surface or the carton as a working surface to prevent damage during assembly.
3. It is recommended to have 2 adults on hand for assembly.
4. Gather all tools prior to assembly.
5. **WARNING!** When included, anti-tipping hardware **MUST** be installed for your safety.



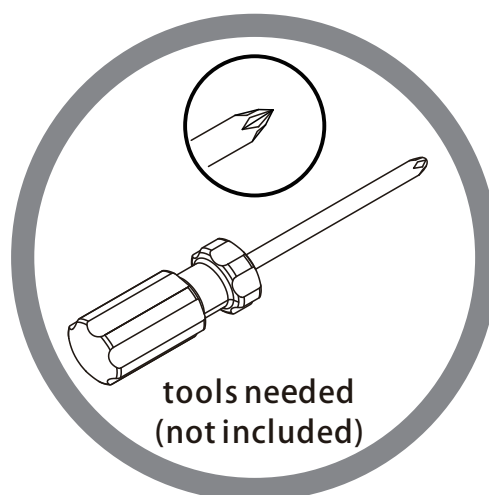
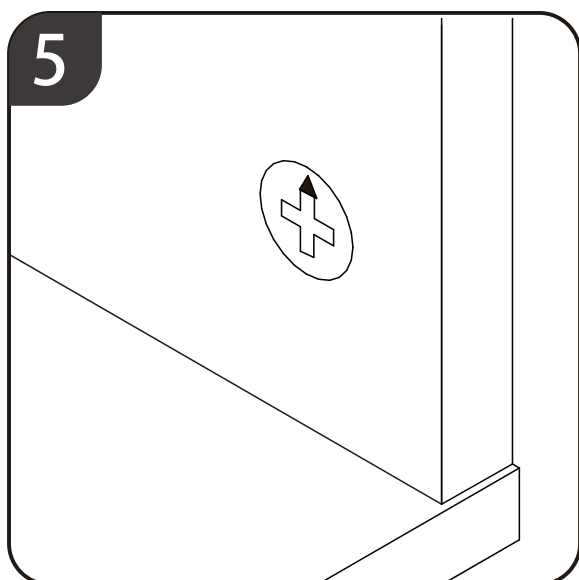
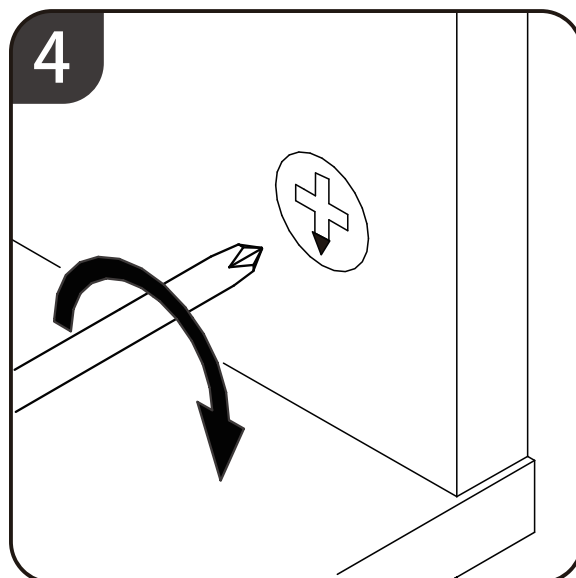
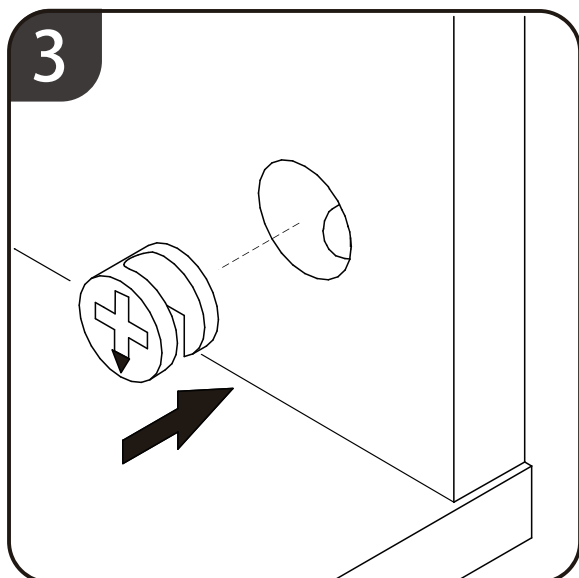
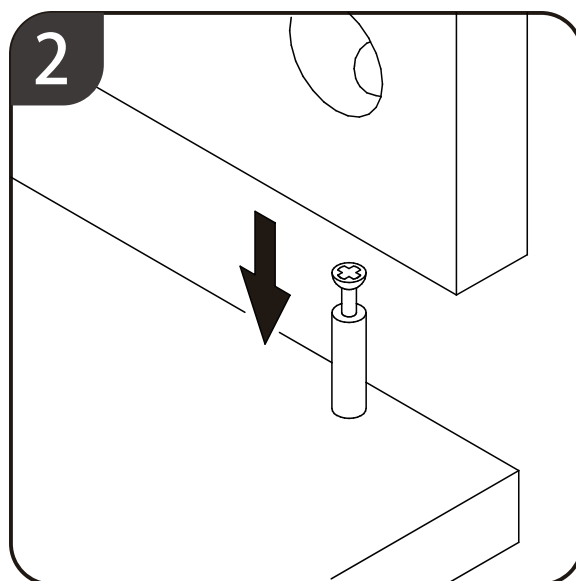
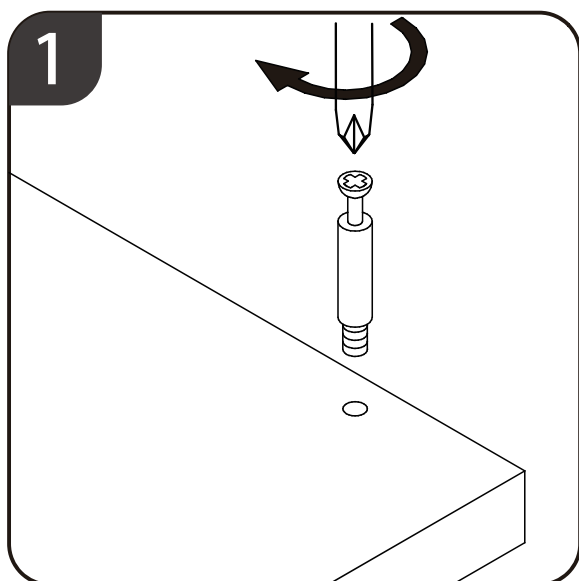
PARTS LIST :			QTY
A	Top Panel		1pc
B	Left Side Panel		1pc
C	Right Side Panel		1pc
D	Bottom Panel		1pc
E	Left door		1pc
F	Right door		1pc
G	Shelf		1pc
H	Back panel		1pc
I	Back panel support		1pc
J	Bottom front base plate		1pc
K	Bottom right base plate		1pc
L	Bottom left base plate		1pc
M	Bottom rear base plate		1pc
N	Support rail		1pc
O	Shelf support rail		1pc



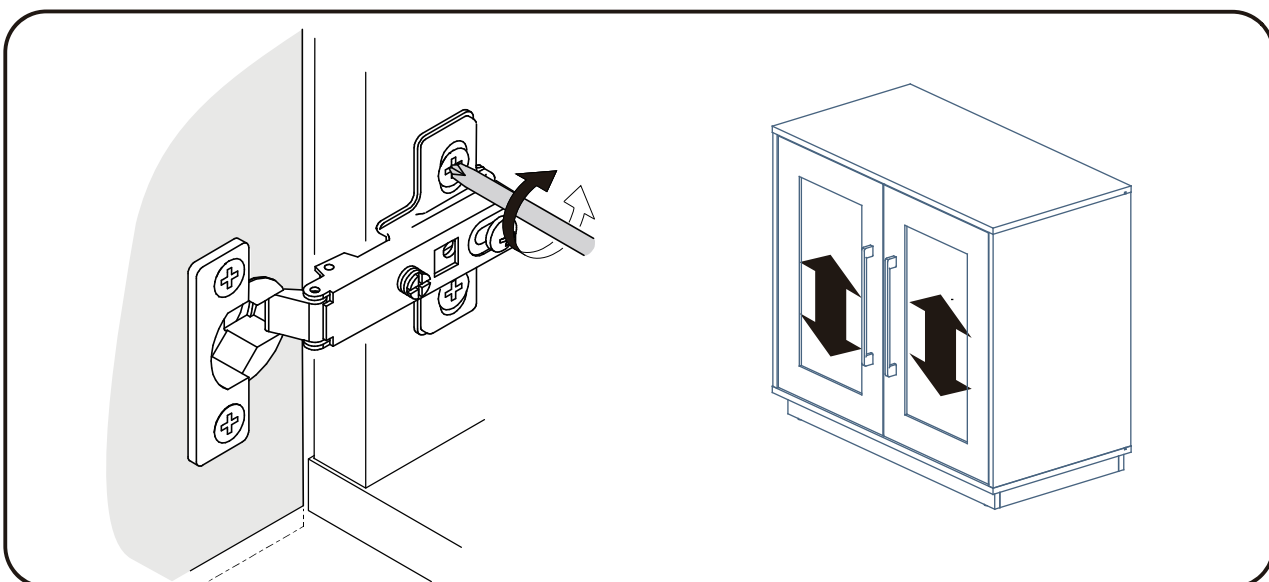
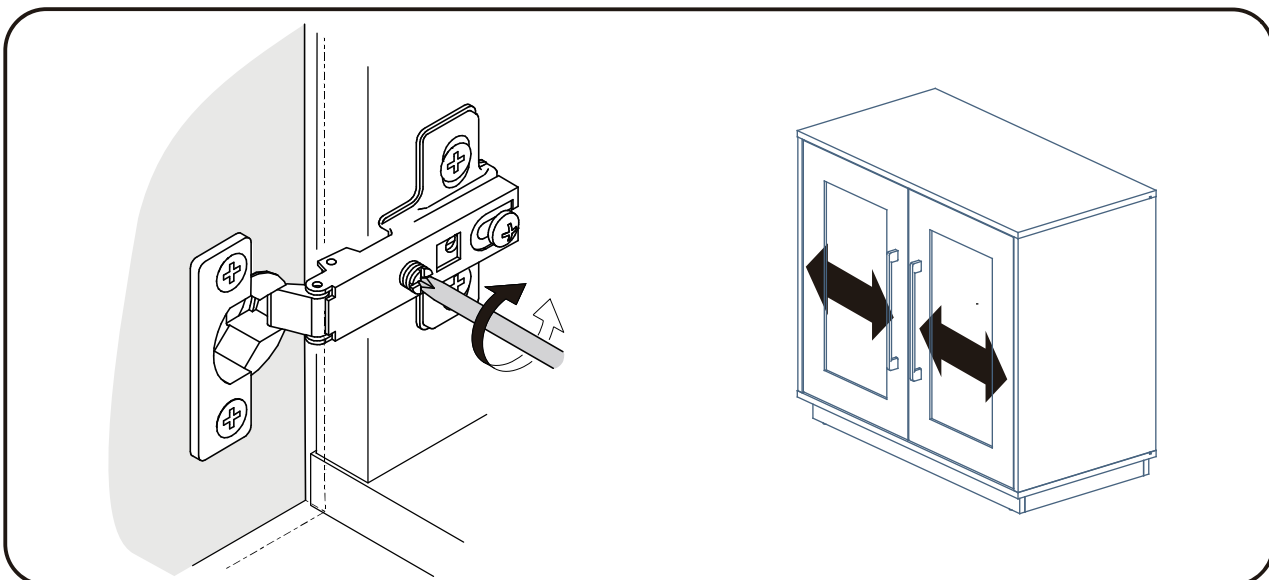
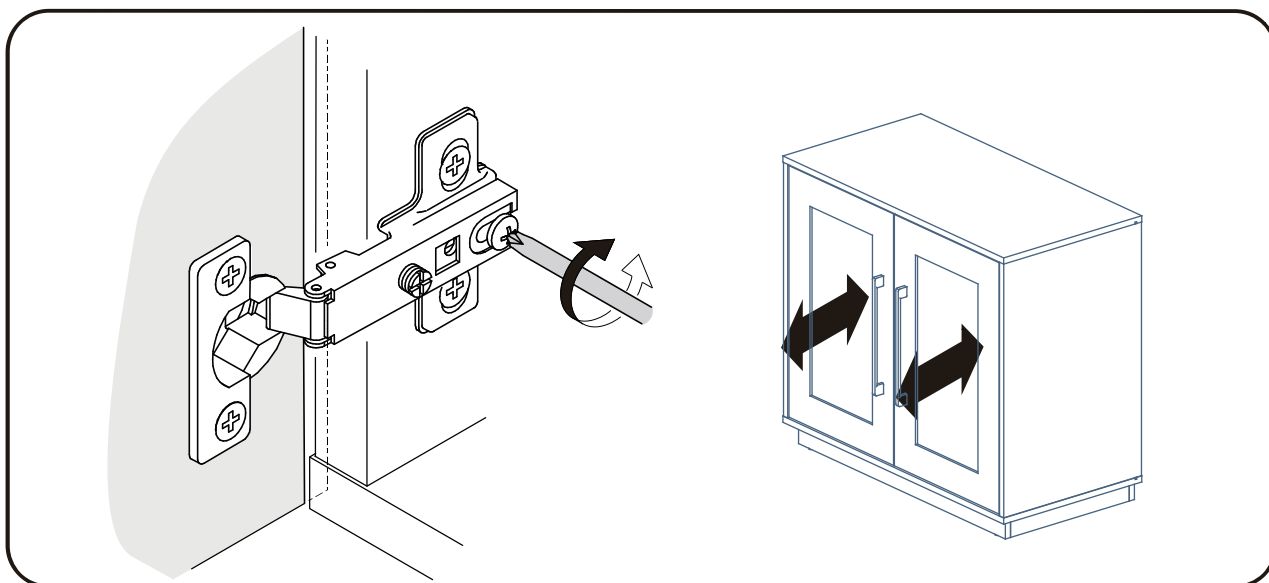
HARDWARE :			QTY
1	Cam Bolt		9pcs
2	Self-tapping screws (Φ 4x40mm)		16pcs
3	Cam Lock (Φ 15mm)		9pcs
4	Wood Dowel (Φ 6x30mm)		21pcs
5	Handles		2pcs
6	Hinges		4pcs
7	Magnetic latch		1pcs
8	Handle screws		4pcs
9	Plastic Wedge Bracket		8pcs
10	Self-tapping screws (Φ 3x14mm)		10pcs
11	Self-tapping screws (Φ 4x60mm)		8pcs
12	Self-tapping screws (Φ 3x12mm)		2pcs
13	Shelf pins		4pcs
14	Flat-head screw(Φ 4x14mm)		16pcs
15	Anti-reversal lock wall screw		1pcs
16	Small screws		1pcs
17	Strap		1pcs
18	Plastic anchor		1pcs
19	Metal plate		2pcs
20	Washer		2pcs



How to use cam lock system



How to adjust door gaps



STEP-1

1 x5

5 x2

6 x4

7 x1

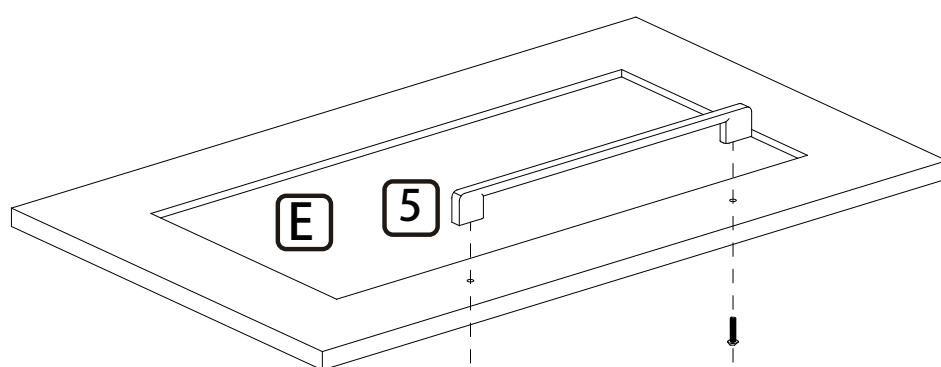
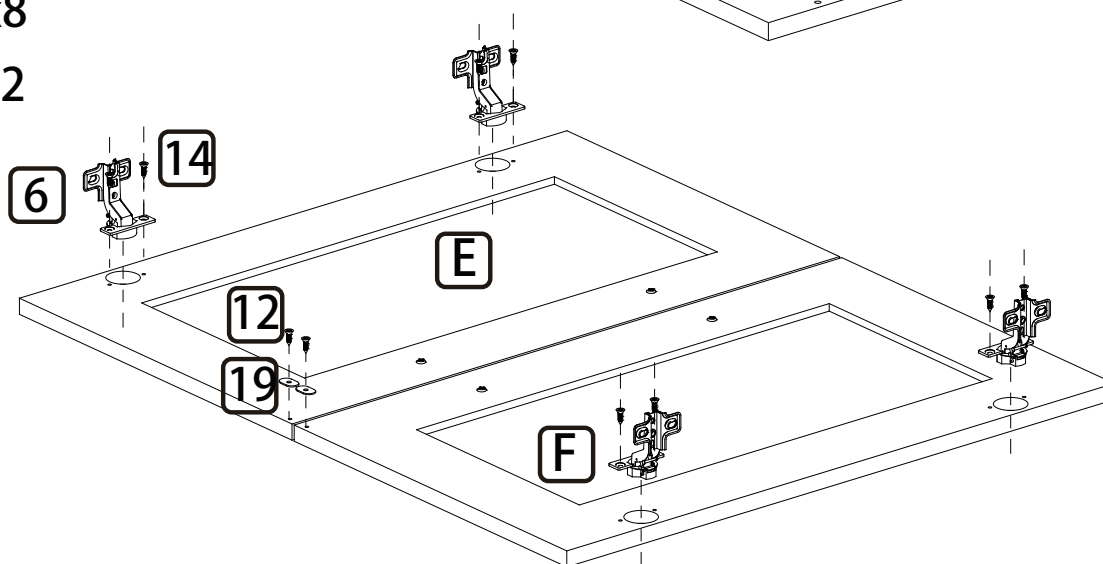
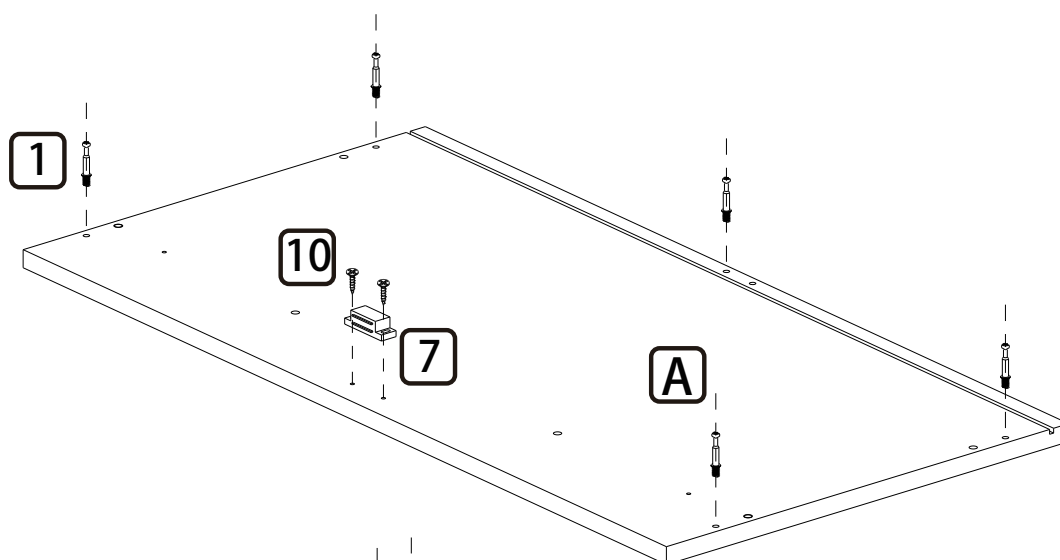
10 x2

8 x4

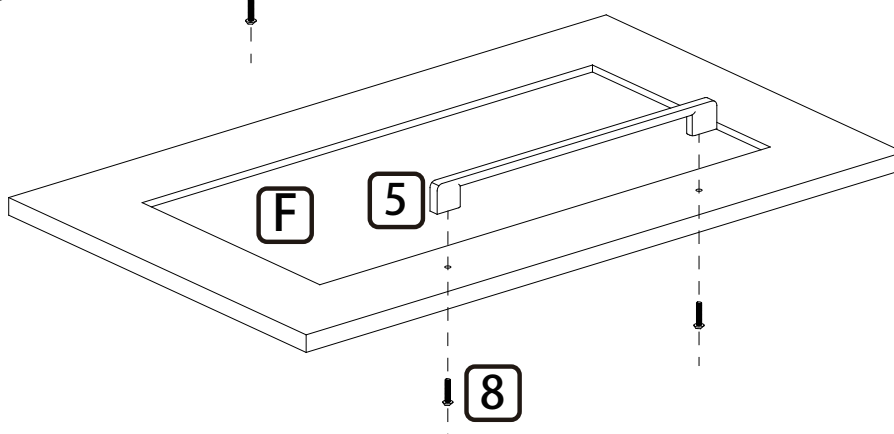
12 x2

14 x8

19 x2



8



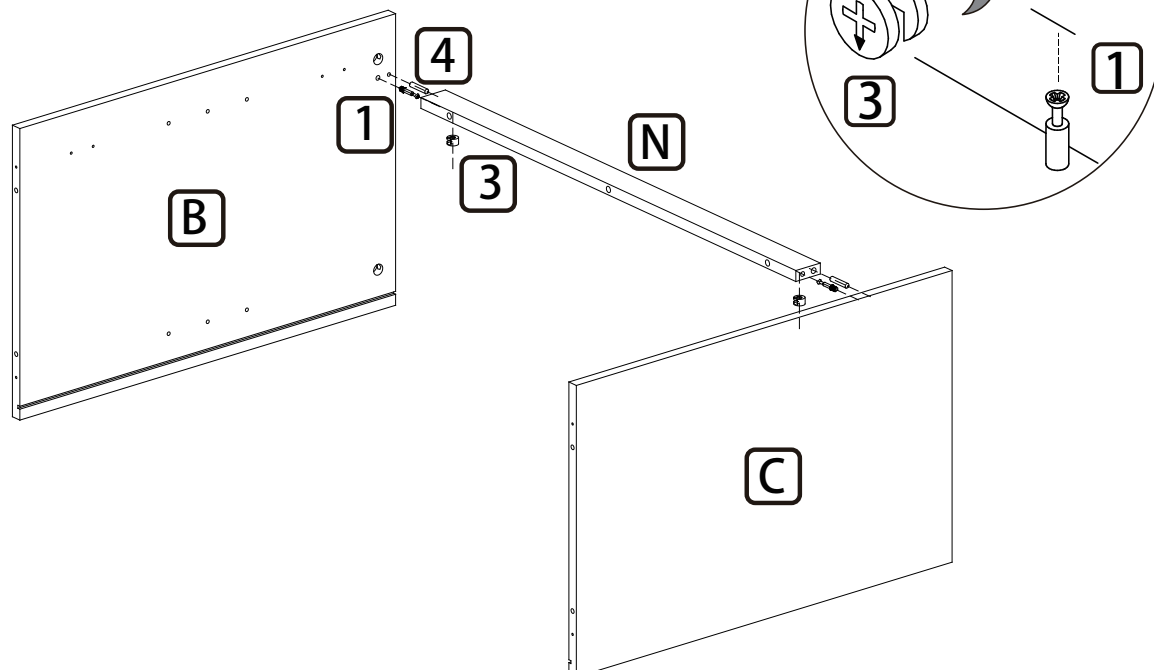
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STEP-2

3 x2

4 x2

1 x2

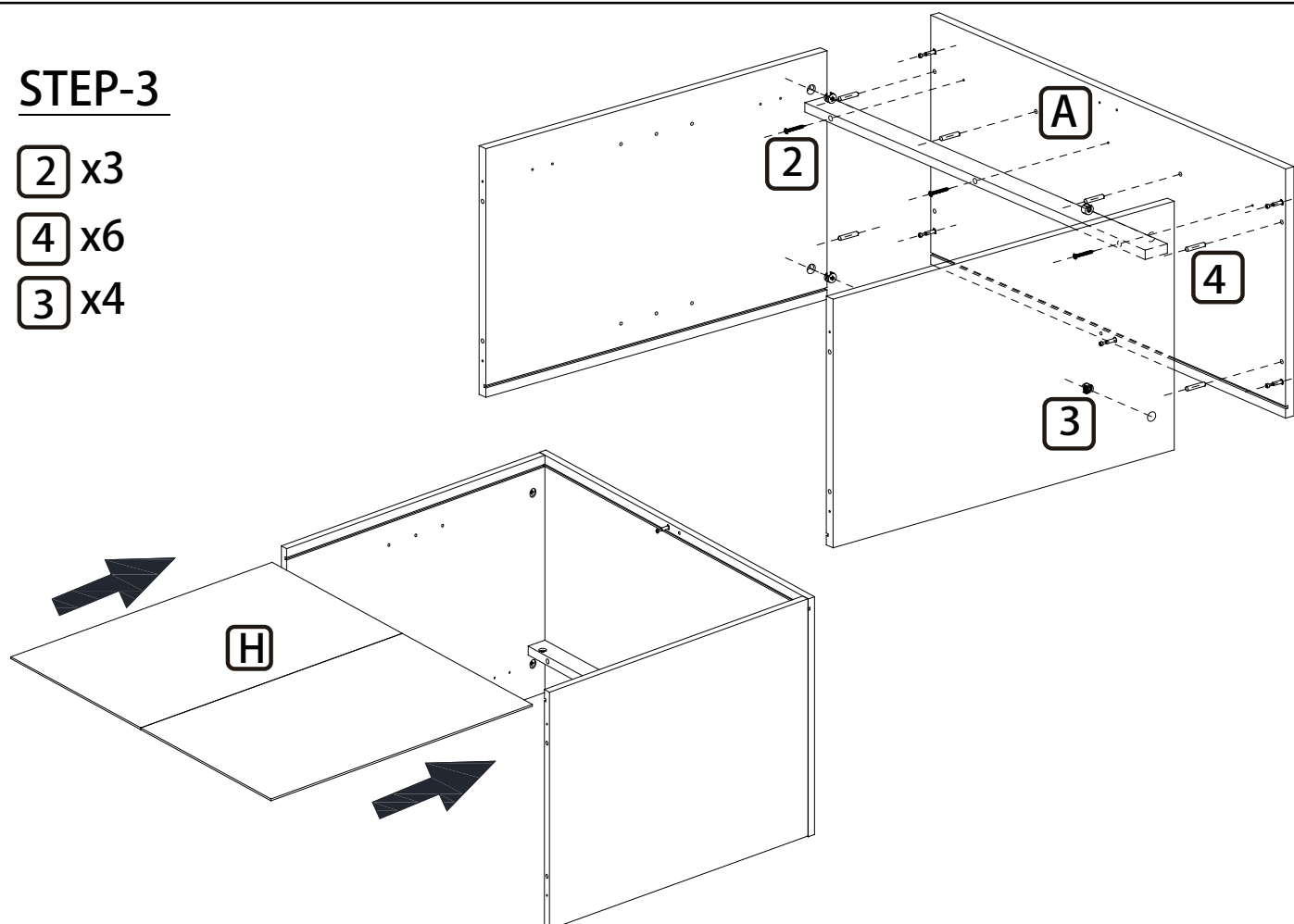


STEP-3

2 x3

4 x6

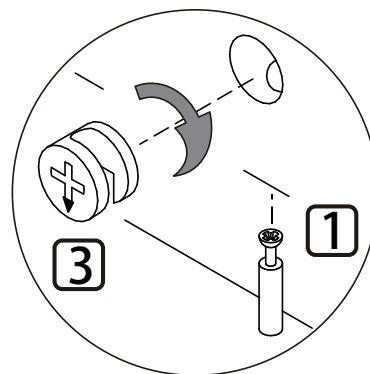
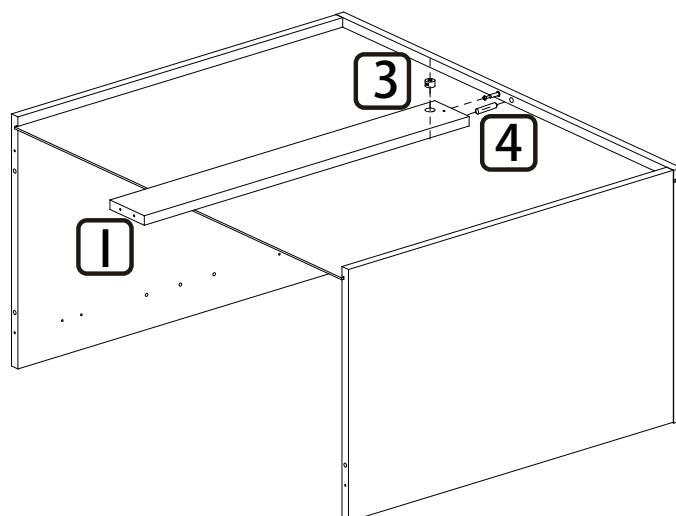
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STEP-4

3 x1

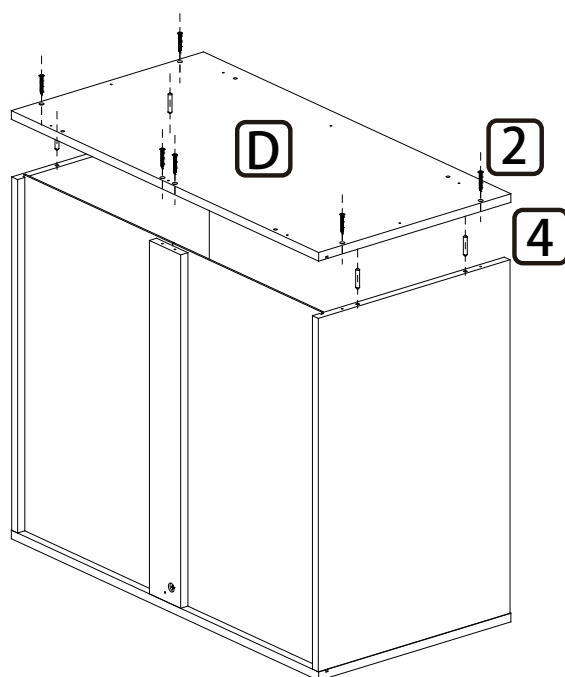
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STEP-5

2 x6

4 x4

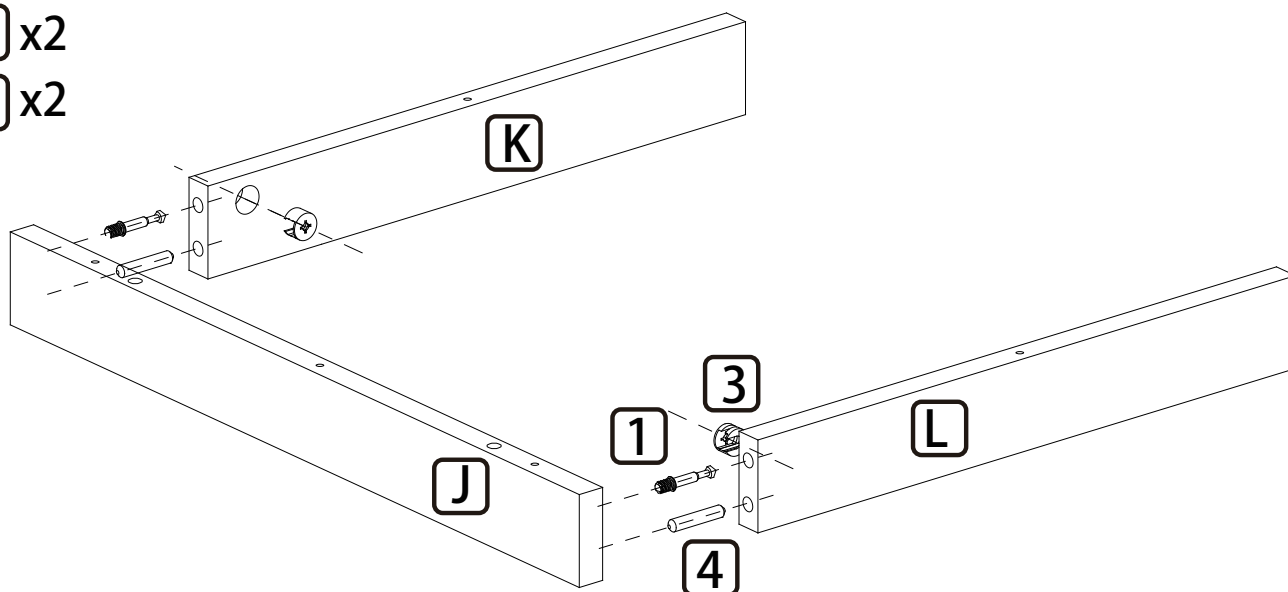


STEP-6

1 x2

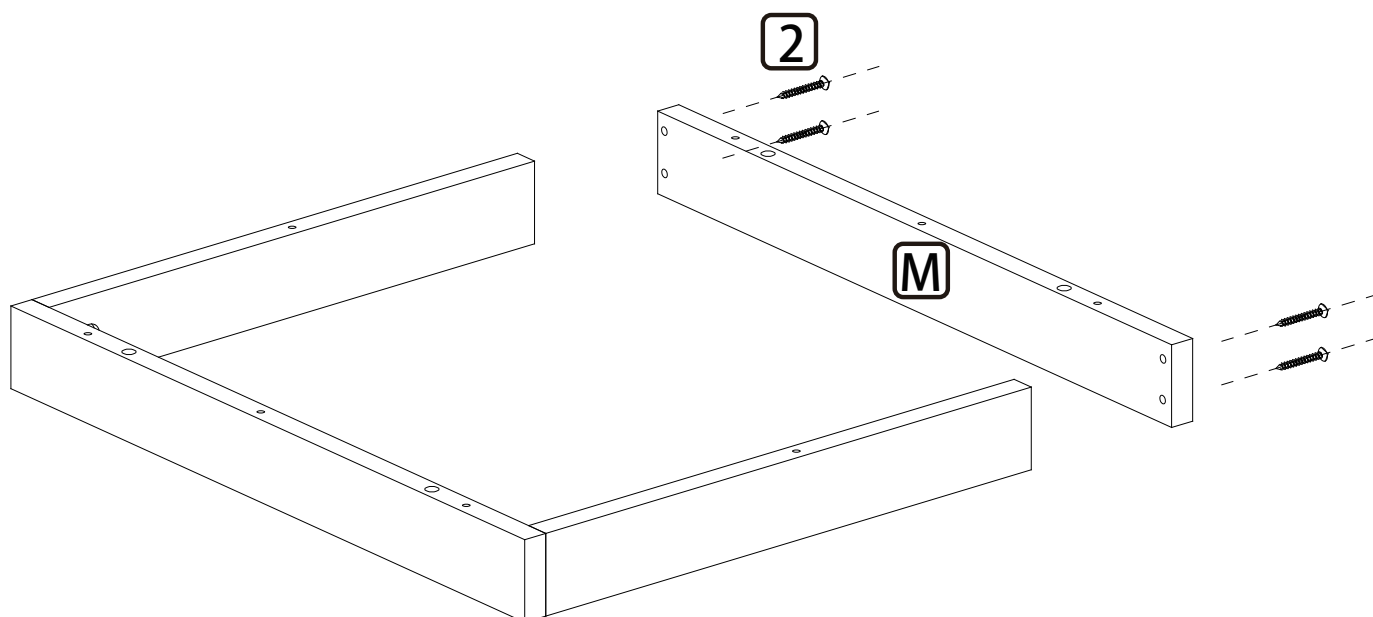
3 x2

4 x2



STEP-7

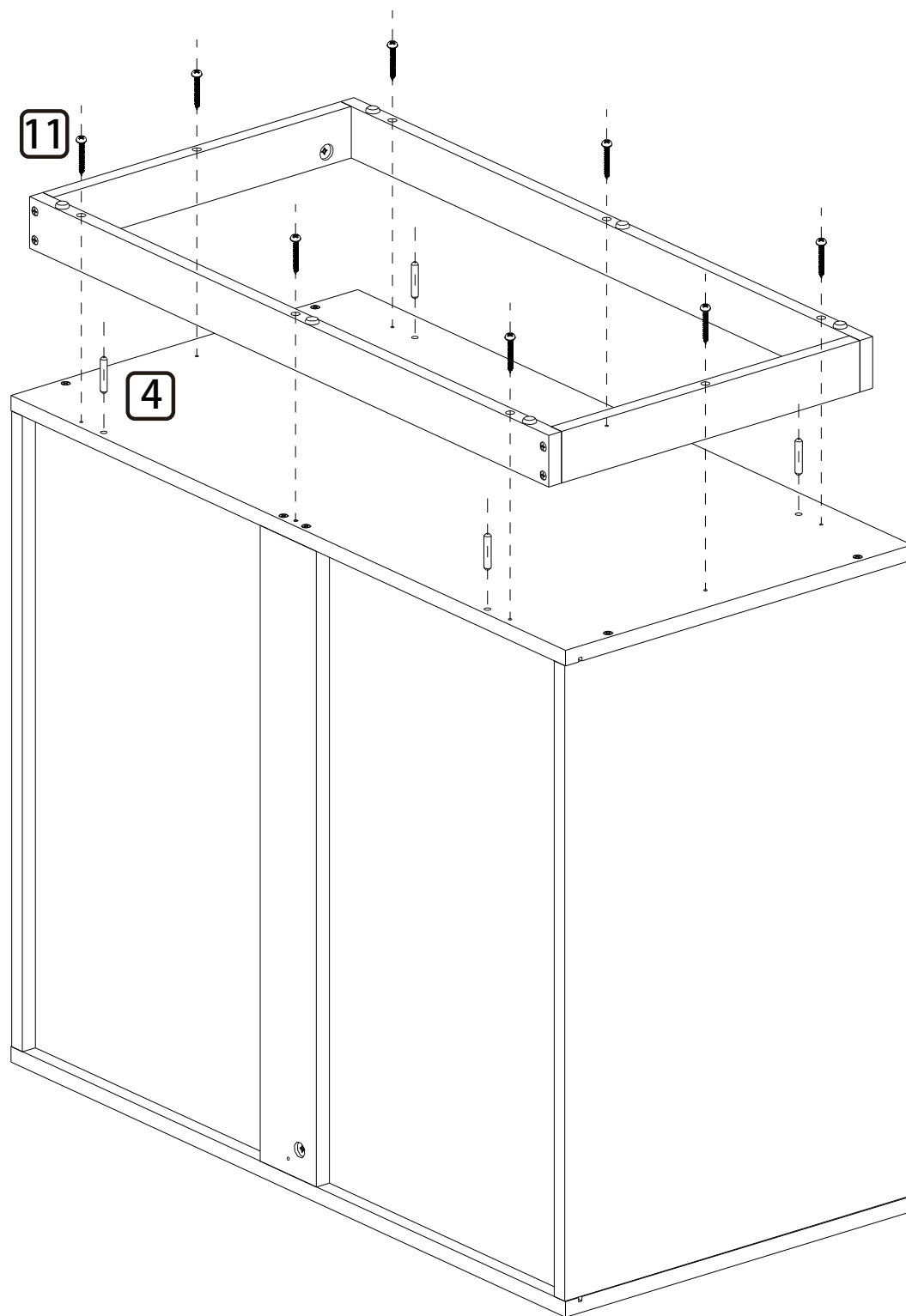
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STEP-8

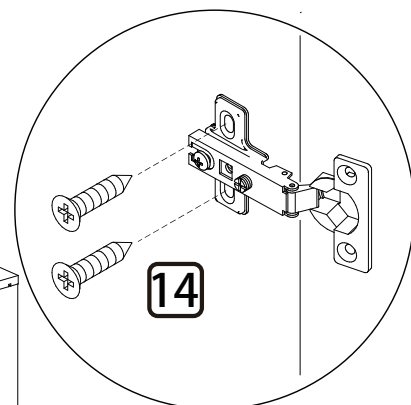
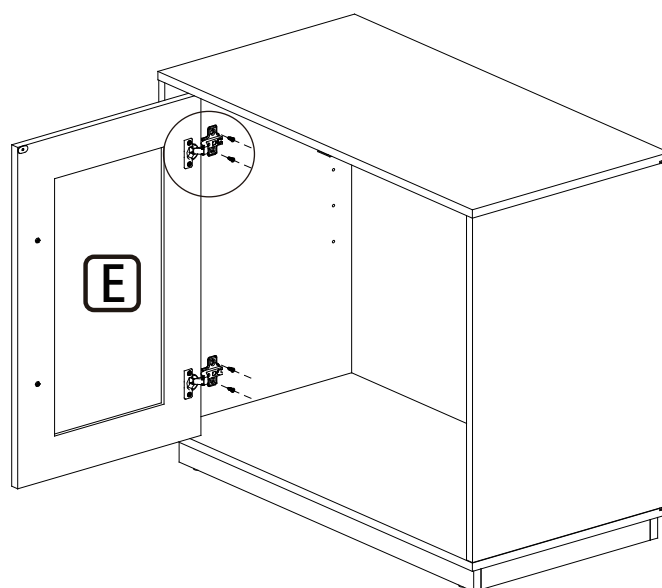
4 x4

11 x8



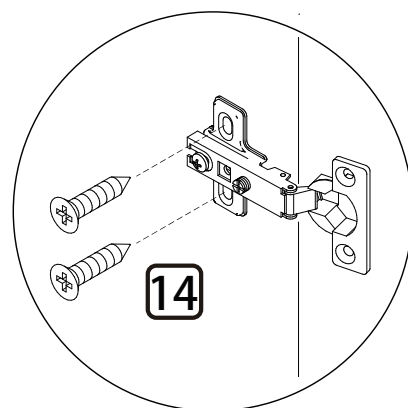
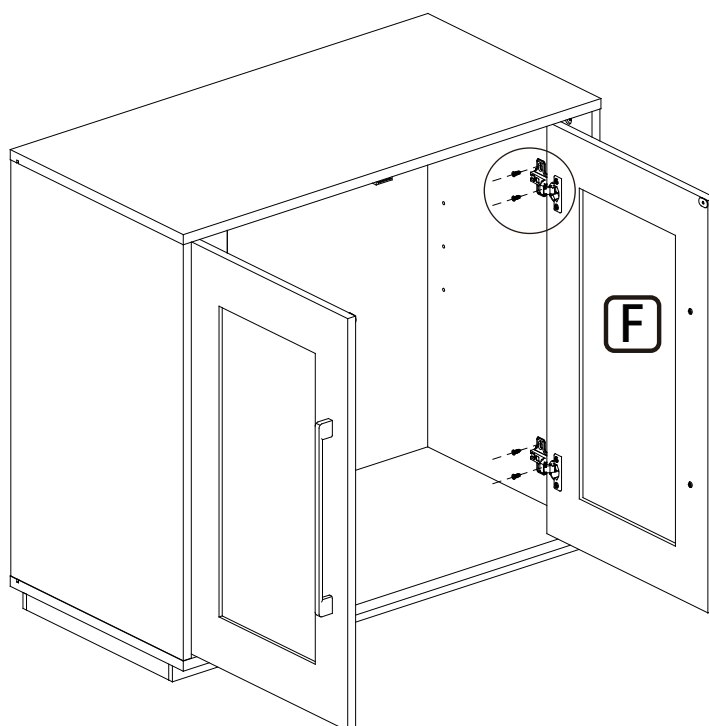
STEP-9

14 x4



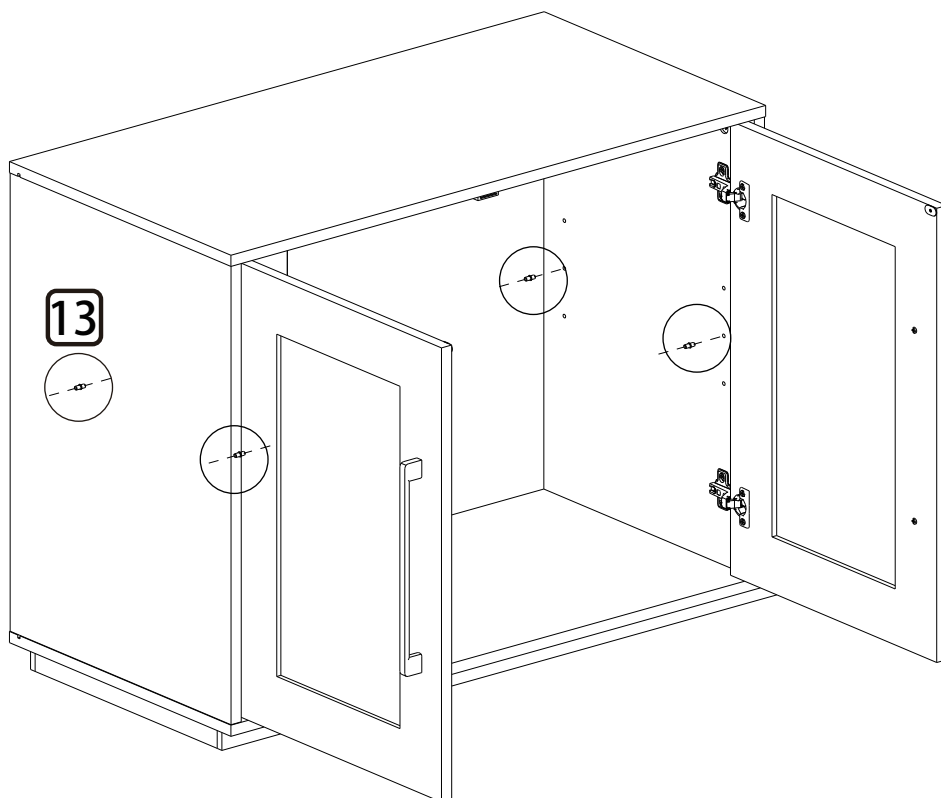
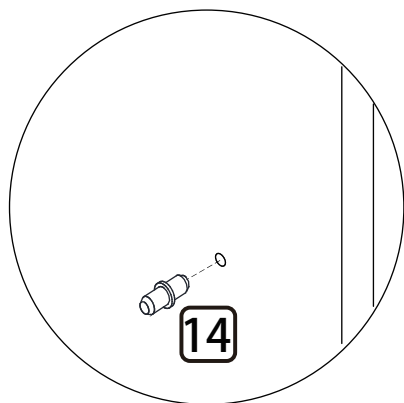
STEP-10

14 x4



STEP-11

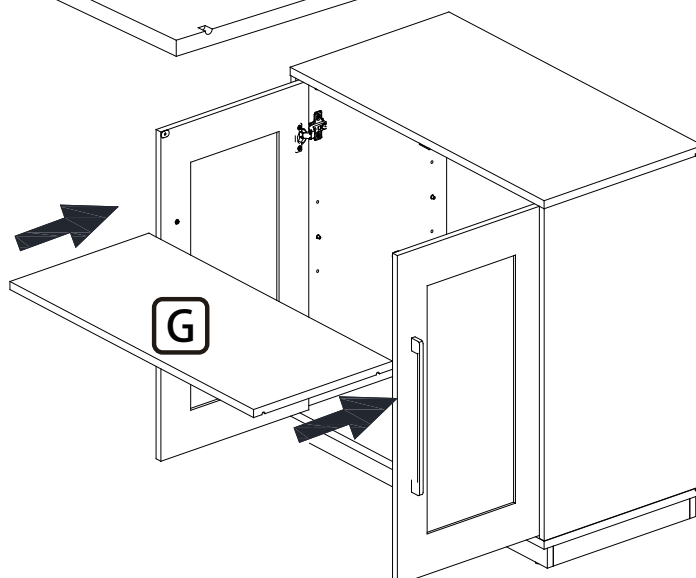
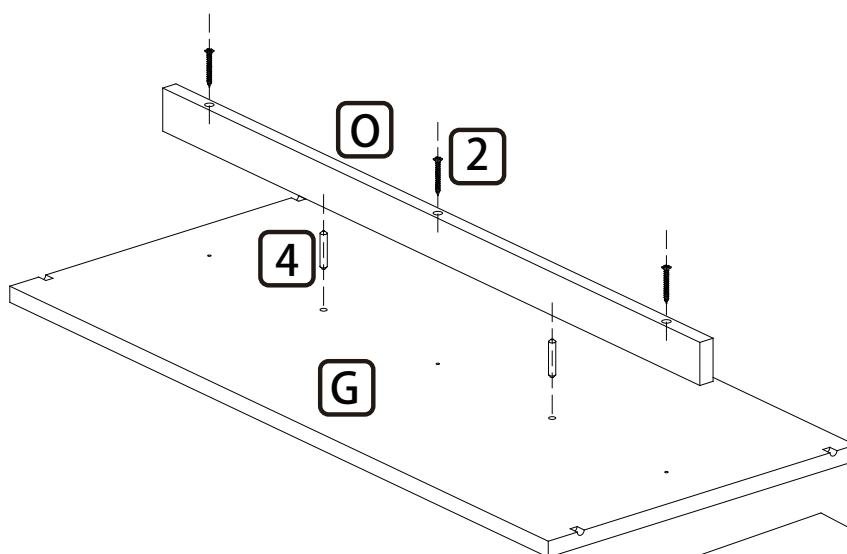
13 x4



STEP-12

4 x2

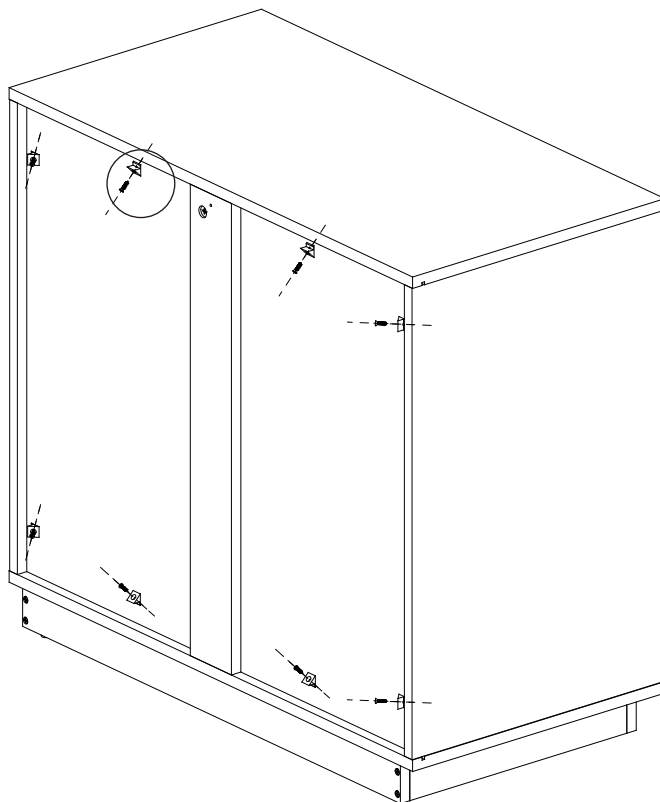
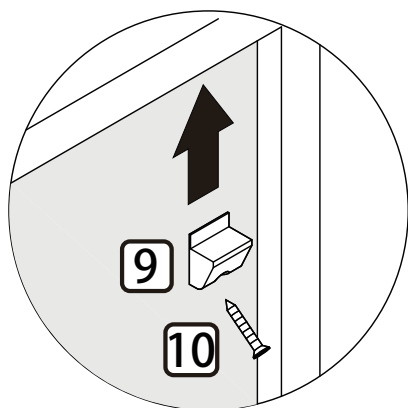
2 x3



STEP-13

9 x8

10 x8



STEP-14

15 x1

16 x1

17 x1

18 x1

20 x1

