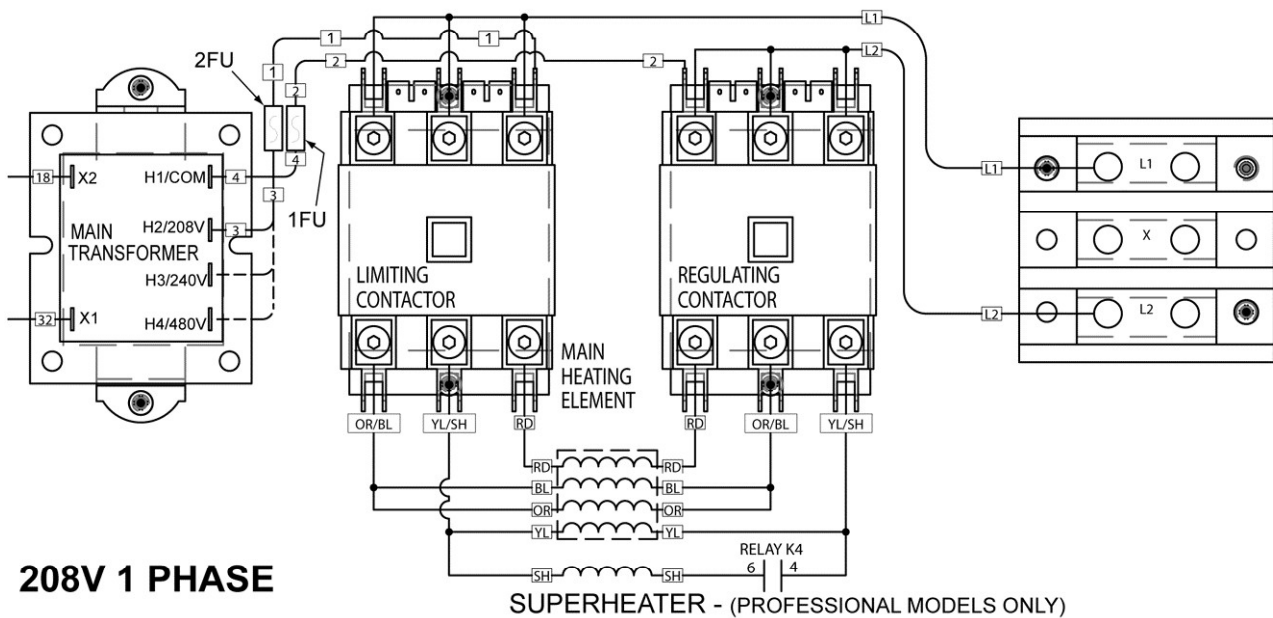
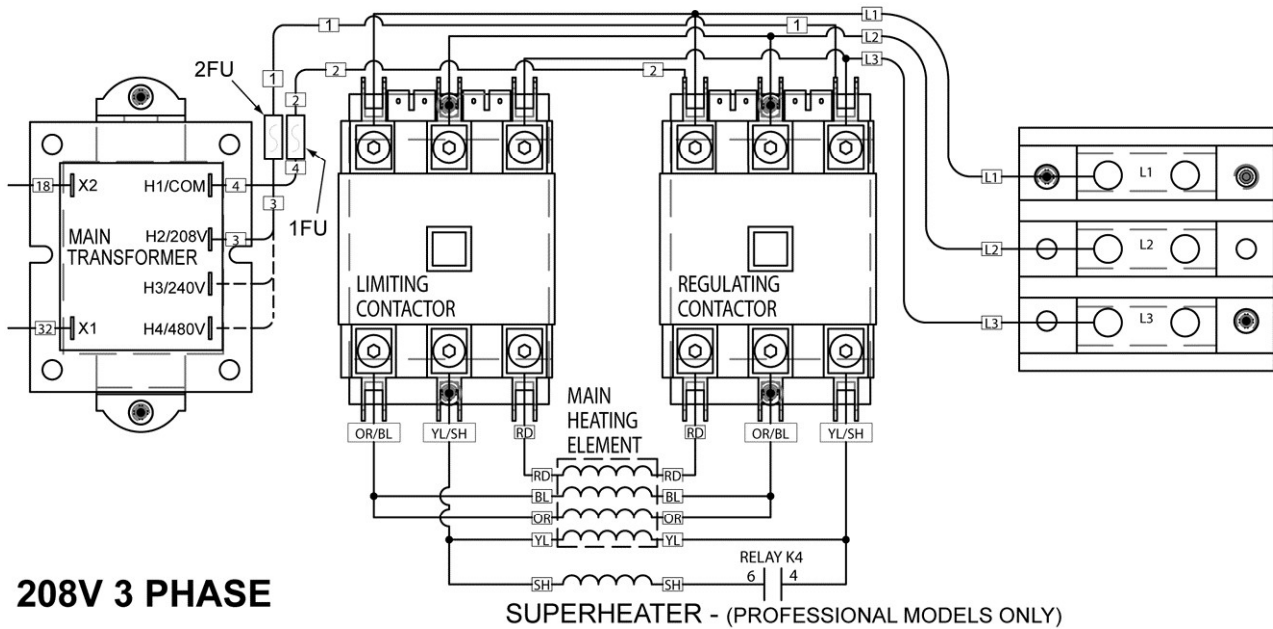


WIRING DIAGRAMS



FIELD CONVERSION TO 240V:

- 1) ONLY THREE ELEMENTS WILL BE UTILIZED.
- 2) DISCONNECT AND CAP THE ORANGE WIRES OF MAIN HEATING ELEMENT AND CHANGE WIRE #3 TO THE 240V VOLTAGE TAP ON TRANSFORMER.
- 3) FOR BASIC MACHINES, THERE IS NO SUPERHEATER.

DERIVED FROM 856653-1 REV. C

AI 1796

Heating Element Wiring

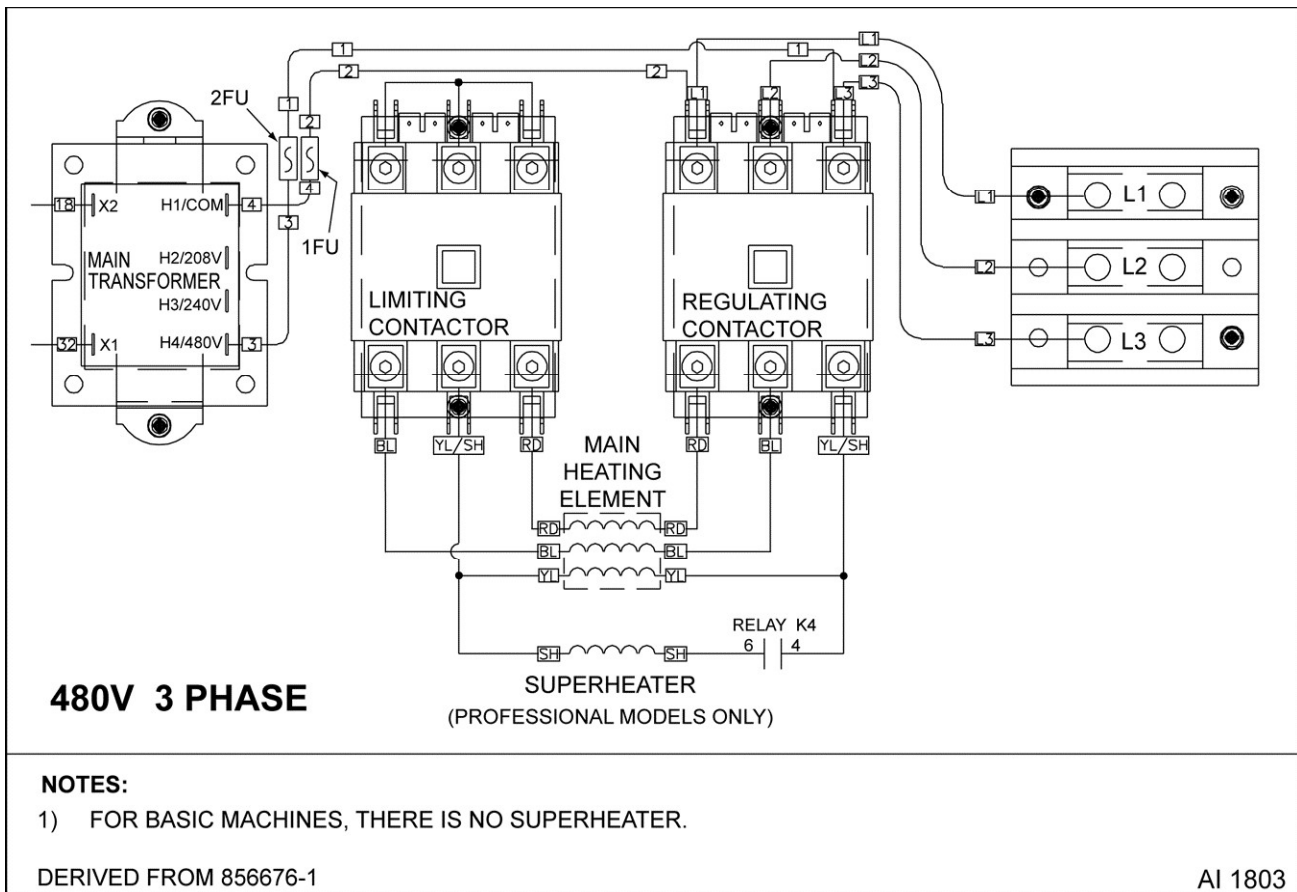
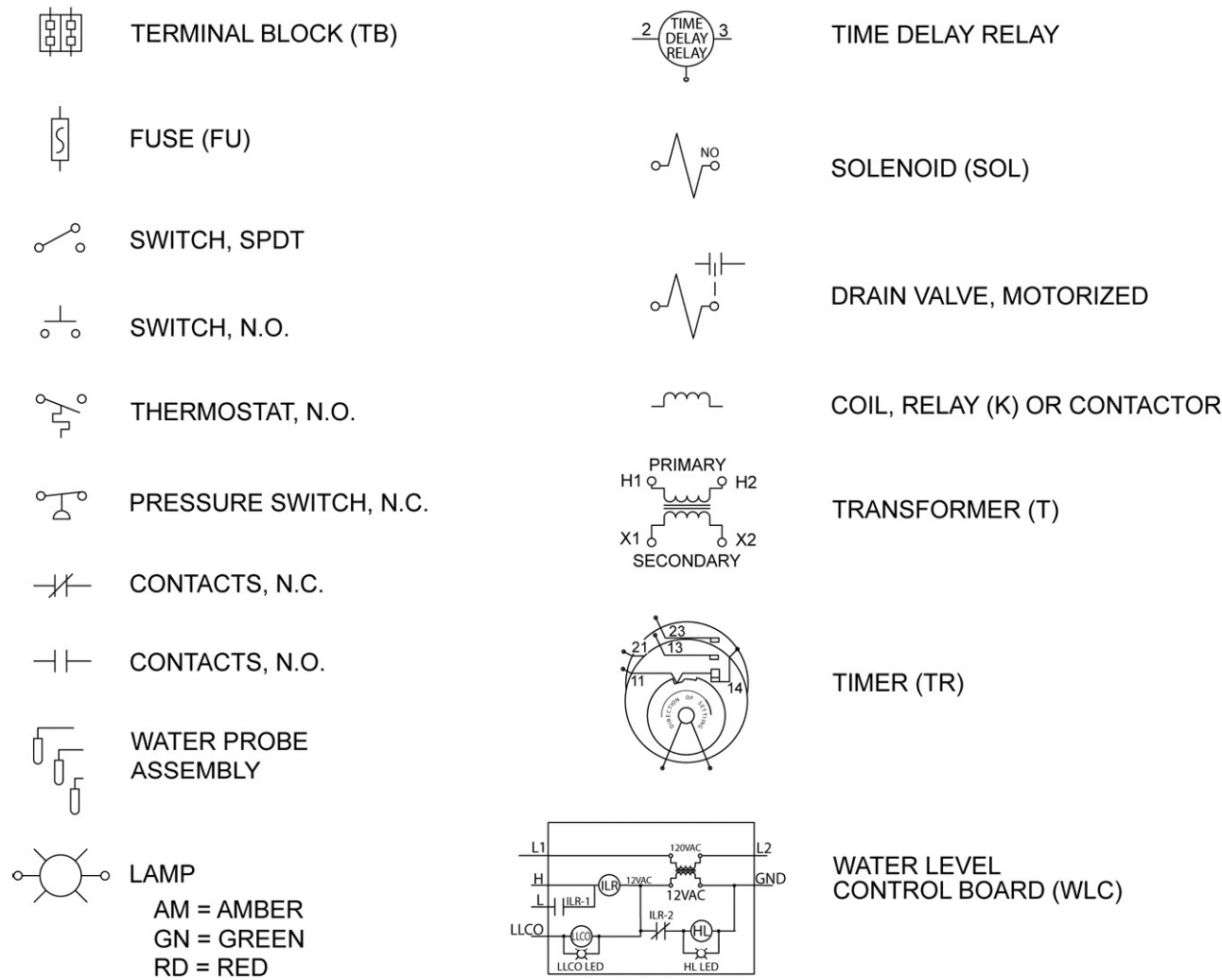


Fig. 100

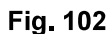
LEGEND OF ELECTRICAL SYMBOLS



N.C. = NORMALLY CLOSED
N.O. = NORMALLY OPEN

AI 1804

Fig. 101



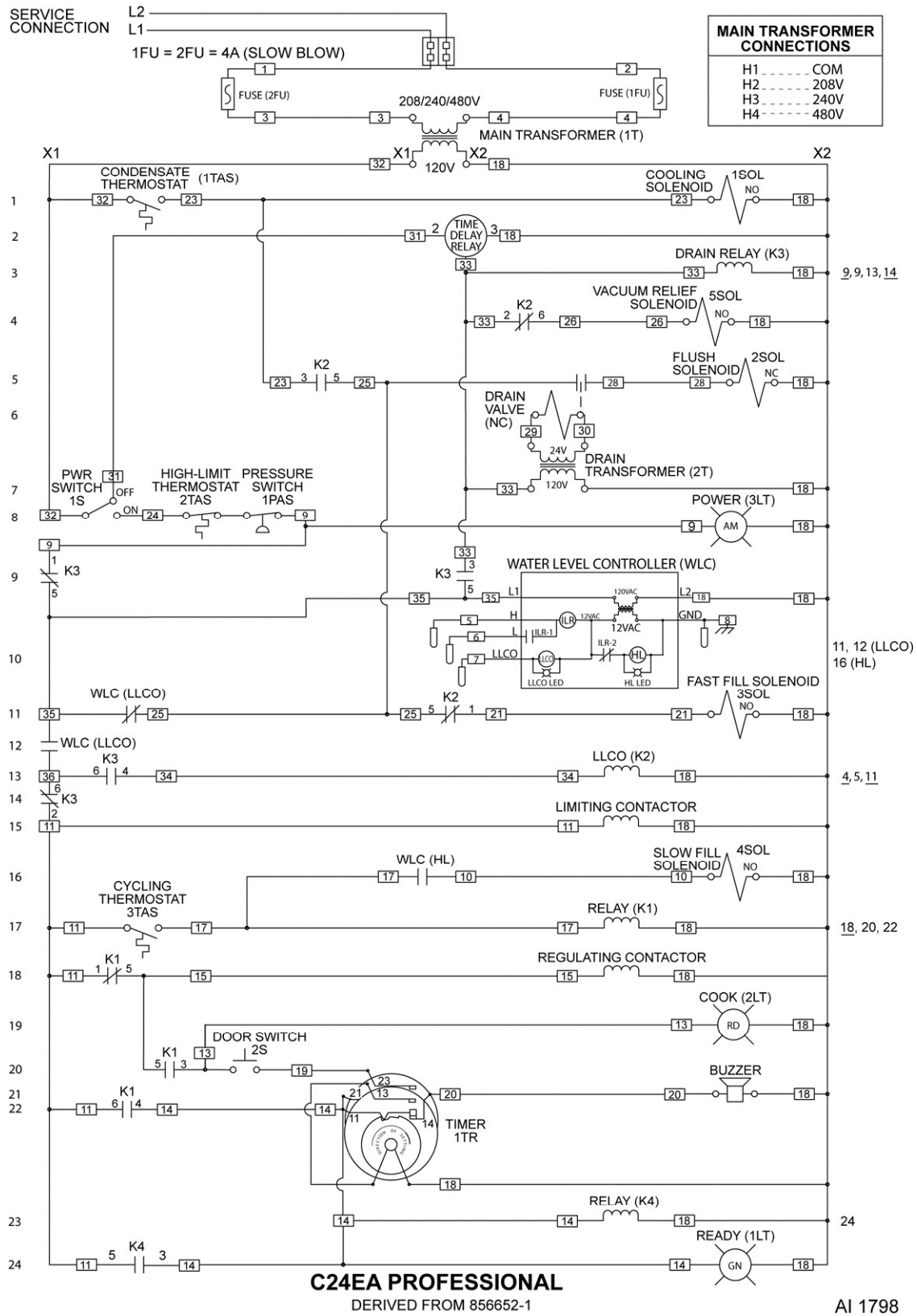


Fig. 103