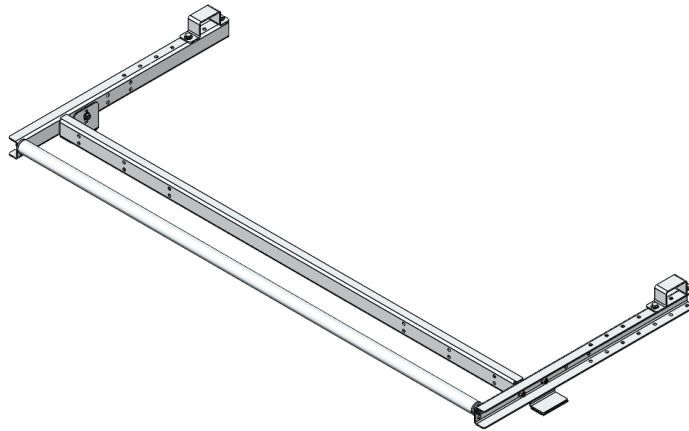


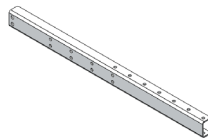
INSTALLATION GUIDE



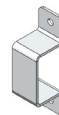
1x 16-050



2x 16-052



2x 16-053



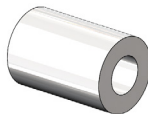
2x 16-054



1x 16-055



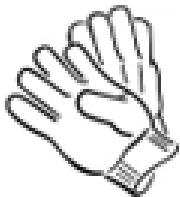
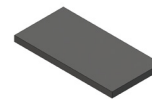
2x 16-056



2x 16-057



2x 16-058



- ☐ Ratchet
- ☐ Tape Measure
- ☐ Ladder
- ☐ 1/2" Socket
- ☐ 1/2" Wrench
- ☐ 3/8" Socket
- ☐ Knife

Bill of Materials

Item No.	Description	Qty.
16-050	Brace	1
16-052	Roller Frame	2
16-053	Bracket, Crossbar	2
16-054	Foot bracket	2
16-055	Roller	1
16-056	Roller bearing	2
16-057	Bushing	2
16-058	Rubber pads	2

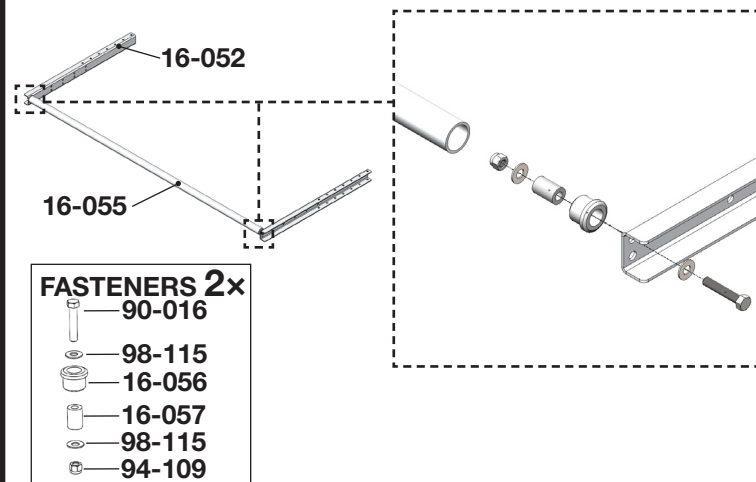
94-3027

Item No.	Description	Qty.
90-016	Bolt Hex 3/8-16x2 SS304	2
90-205	Bolt hx-hd 5/16"-18x3/4" SS304	10
94-109	Lock nut hx-hd nyl-insrt 3/8" SS304wax	2
94-111	Lock nut hx-hd nyl-insrt 5/16" SS316wax	10
98-115	Flat washer 3/8" O.D. 7/8" SS18-8	4
98-117	Flat washer 5/16" O.D. 3/4" SS18-8	20

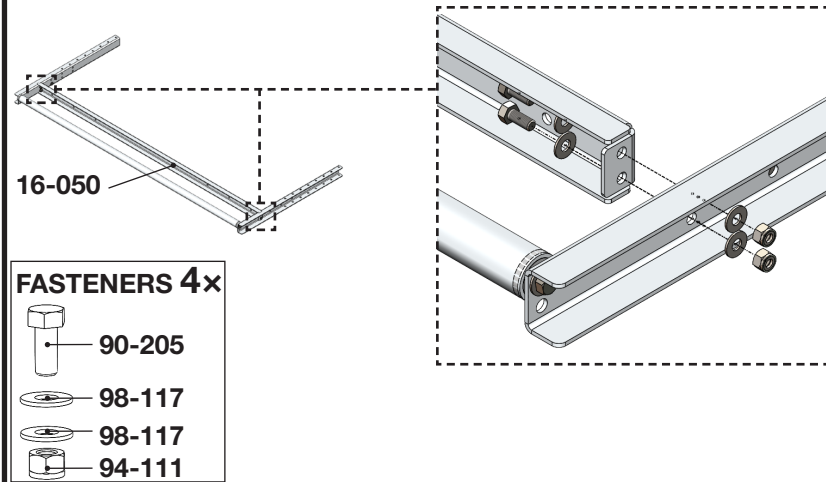
16-U0500 Rear Roller



STEP 1: ASSEMBLE ROLLER.

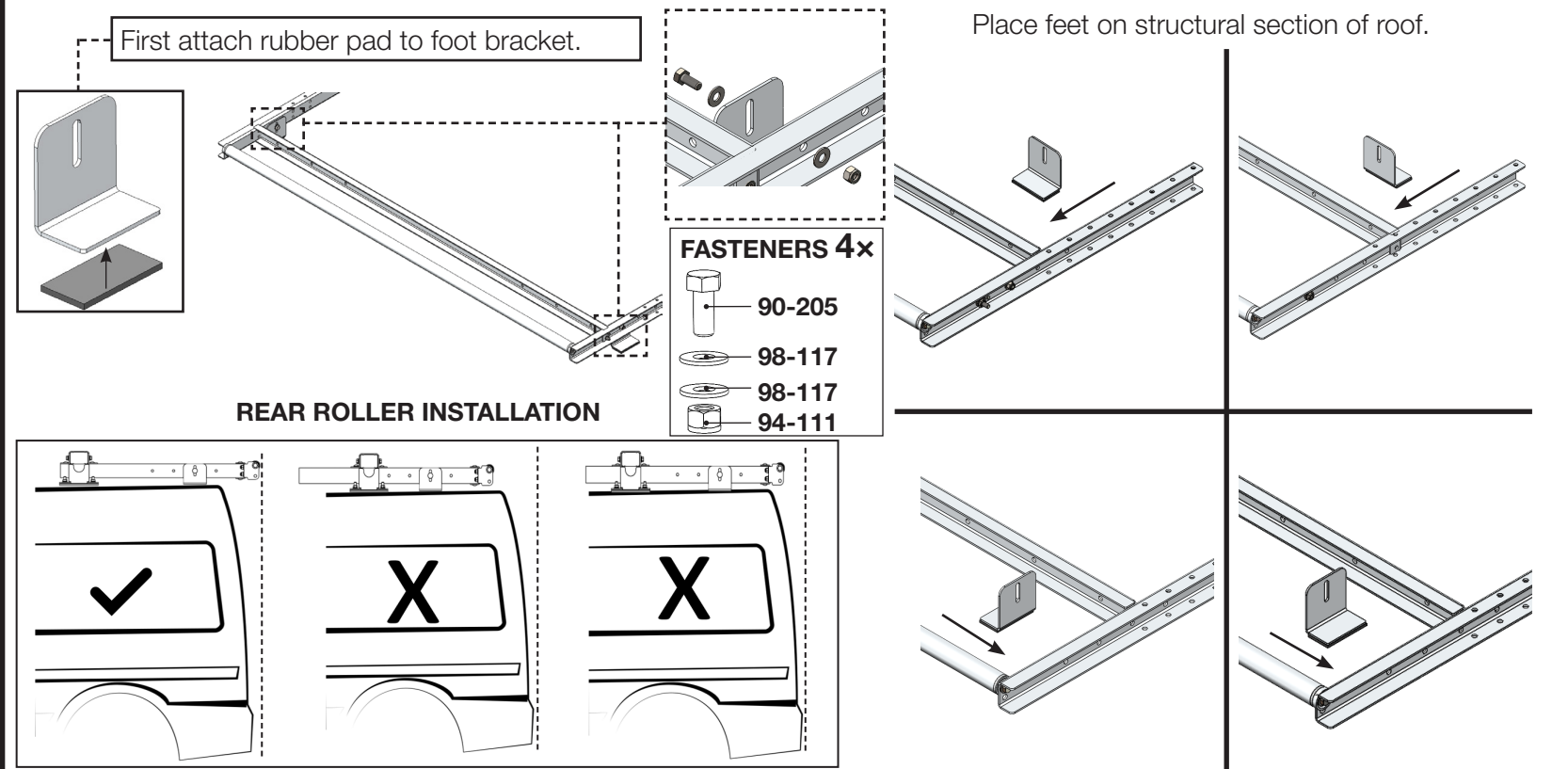


STEP 2: ATTACH ROLLER FRAME.



It is recommended that the following steps be completed once the crossbars are installed on the van.

STEP 3: ATTACH FOOT BRACKETS.



STEP 4: INSTALL REAR ROLLER USING CROSSBAR BRACKETS.

